

# SERVICE & OPERATING MANUAL

## Original Instructions

### Certified Quality



Quality System  
ISO9001 Certified



Environmental Management System  
ISO14001 Certified

Member of:  
**Hydraulic**  
INSTITUTE

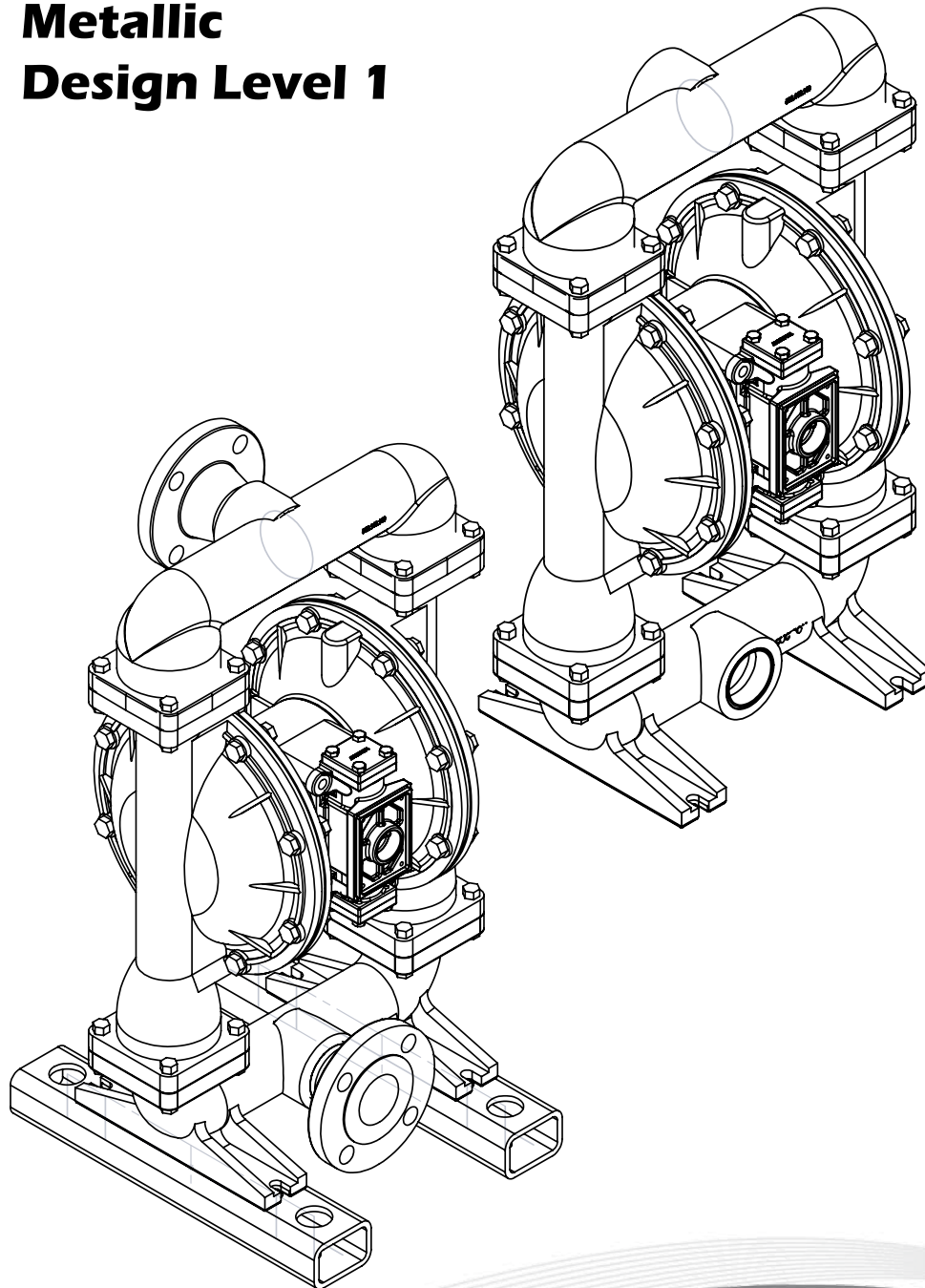
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## Model S20

### Metallic Design Level 1



1: PUMP SPECS

2: INSTAL & OP

3: EXP VIEW

4: AIR END

5: WET END

6: OPTIONAL

7: WARRANTY

**SANDPIPER®**  
A WARREN RUPP, INC. BRAND

[WWW.SANDPIPERPUMP.COM](http://WWW.SANDPIPERPUMP.COM)

# Safety Information

## IMPORTANT



Read the safety warnings and instructions in this manual before pump installation and start-up. Failure to comply with the recommendations stated in this manual could damage the pump and void factory warranty.



When the pump is used for materials that tend to settle out or solidify, the pump should be flushed after each use to prevent damage. In freezing temperatures the pump should be completely drained between uses.

## CAUTION



Before pump operation, inspect all fasteners for loosening caused by gasket creep. Retighten loose fasteners to prevent leakage. Follow recommended torques stated in this manual.



Nonmetallic pumps and plastic components are not UV stabilized. Ultraviolet radiation can damage these parts and negatively affect material properties. Do not expose to UV light for extended periods of time.

## WARNING



When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.



Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. Be certain that approved eye protection and protective clothing are worn at all times. Failure to follow these recommendations may result in serious injury or death.



Airborne particles and loud noise hazards. Wear eye and ear protection.



In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If pumping a product that is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe containment.



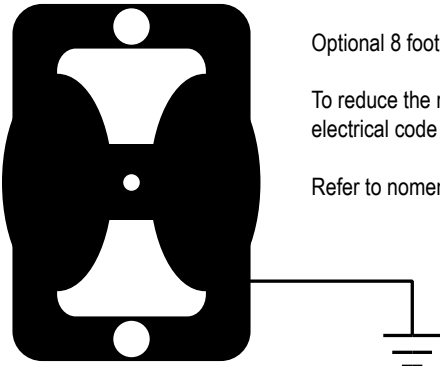
Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers and other miscellaneous equipment must be properly grounded.



This pump is pressurized internally with air pressure during operation. Make certain that all fasteners are in good condition and are reinstalled properly during reassembly.

## Grounding the Pump

To be fully groundable, the pumps must be ATEX Compliant. Refer to the nomenclature page for ordering information.



Optional 8 foot long (244 centimeters) Ground Strap is available for easy ground connection.

To reduce the risk of static electrical sparking, this pump must be grounded. Check the local electrical code for detailed grounding instruction and the type of equipment required.

Refer to nomenclature page for ordering information.

## WARNING



Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers or other miscellaneous equipment must be grounded.

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1: PUMP SPECS

2: INSTAL & OP

3: EXP VIEW

4: AIR END

5: WET END

6: OPTIONAL

7: WARRANTY

# Explanation of Pump Nomenclature

Your Model #: **S**  
(fill in from pump nameplate)

| Pump Brand | Pump Size | Check Valve | Design Level | Wetted Material | Diaphragm/Check Valve | Check Valve Seat | Non-Wetted Material | Porting Options | Pump Style | Pump Options | Kit Options |
|------------|-----------|-------------|--------------|-----------------|-----------------------|------------------|---------------------|-----------------|------------|--------------|-------------|
|------------|-----------|-------------|--------------|-----------------|-----------------------|------------------|---------------------|-----------------|------------|--------------|-------------|

Model #: **S XX X X X X X X X X X XX**

**Pump Brand**  
S SANDPIPER®

**Pump Size**  
20 2"

**Check Valve Type**  
B Ball

**Design Level**  
1 Design Level

**Wetted Material**  
A Aluminum  
I Cast Iron  
S Stainless Steel  
H Alloy C  
X Unpainted Aluminum

**Diaphragm/Check Valve Materials**  
1 Santoprene/Santoprene  
2 PTFE-Santoprene/PTFE  
B Nitrile/Nitrile  
C FKM/PTFE  
E EPDM/EPDM  
I EPDM/Santoprene  
G PTFE-Neoprene/PTFE  
M Santoprene/PTFE  
N Neoprene/Neoprene  
Z One-Piece Bonded/PTFE

**Check Valve Seat**  
A Aluminum  
B Nitrile  
C Carbon Steel  
E EPDM  
N Neoprene  
S Stainless Steel  
T PTFE  
V FKM  
W UHMW Polyethylene

## Non-Wetted Material Options

A Painted Aluminum  
I Cast Iron  
J Painted Aluminum w/PTFE Coated Hardware  
S Stainless Steel with Stainless Steel Hardware  
Y Painted Aluminum with Stainless Steel Hardware  
Z Cast Iron with Stainless Steel Hardware

## Porting Options

N NPT Threads  
B BSP (Tapered) Threads  
R Raised Face 150# Threaded ANSI Flange  
W Welded Raised Face #150 ANSI Flanged Manifolds

## Pump Style

S Standard

## Pump Options


0 None  
1 Sound Dampening Muffler  
2 Mesh Muffler  
3 High temperature Air Valve with Integral Muffler  
4 High temperature Air Valve with Sound Dampening Muffler  
5 High temperature Air Valve with Mesh Muffler  
6 Metal Muffler  
7 Metal Muffler w/Grounding Cable

## Kit Options

00. None  
P0. 10.30VDC Pulse Output Kit  
P1. Intrinsically-Safe 5.30VDC, 110/120VAC 220/240 VAC Pulse Output Kit  
P2. 110/120 or 220/240VAC Pulse Output Kit  
E0. Solenoid Kit with 24VDC Coil  
E1. Solenoid Kit with 24VDC Explosion-Proof Coil  
E2. Solenoid Kit with 24VAC/12VDC Coil  
E3. Solenoid Kit with 12VDC Explosion-Proof Coil  
E4. Solenoid Kit with 110VAC Coil  
E5. Solenoid Kit with 110VAC Explosion-Proof Coil  
E6. Solenoid Kit with 220VAC Coil  
E7. Solenoid Kit with 220VAC Explosion-Proof Coil  
E8. Solenoid Kit with 110VAC, 50 Hz Explosion-Proof Coil  
E9. Solenoid Kit with 230VAC, 50 Hz Explosion-Proof Coil  
SP. Stroke Indicator Pins  
A1. Solenoid Kit with 12 VDC ATEX Compliant Coil  
A2. Solenoid Kit with 24 VDC ATEX Compliant Coil  
A3. Solenoid Kit with 110/120 VAC 50/60 Hz ATEX Compliant Coil  
A4. Solenoid Kit with 220/240 VAC 50/60 Hz ATEX Compliant Coil

Your Serial #: (fill in from pump nameplate)


## ATEX Detail

(1)  II 1G c T5  
II 3/1 G c T5  
II 1D c T100°C  
I M1 c  
I M2 c


Models equipped with Wetted Options I, S or H, Non-Wetted Options I, S or Z, Pump Options 6 or 7, and Kit Option 0.  
**Note:** See ATEX Explanation of EC-Type Certificate

II 2G c T5  
II 3/2 G c T5  
II 2D c T100°C

Models equipped with Wetted Options A, I, S, or H, Non-Wetted Options A, I, Y, or Z, Pump Options 6 or 7, and Kit Option 0.  
**Note:** See ATEX Explanation of Type Examination Certificate

(2)  II 2G Ex ia c IIC T5  
II 3/2 G Ex ia c IIC T5  
II 2D Ex c ia 20 IP67 T100°C

**Note:** Pumps ordered with the options listed in (1) to the left are ATEX compliant when ordered with kit option P1.

(3)  II 2G EEx m c II T5  
II 3/2 2G EEx m c II T5  
II 2D c IP65 T100°C

**Note:** Pumps ordered with the options listed in (1) to the left are ATEX compliant when ordered with kit option A1, A2, A3, or A4. Compressed Air Temperature Range: Maximum Ambient Temperature to plus 50°C.  
**\*Note:** See page 18 for Special Conditions For Safe Use.

(4)  IEC EEx m T4

**Note:** Pump models equipped with these explosion-proof solenoid kit options E1, E3, E5, E7, E8 or E9, are certified and approved by the above agencies. They are NOT ATEX compliant.

# Performance

## S20 METALLIC

### SUCTION/DISCHARGE PORT SIZE

- 2" NPT (internal)
- 2" BSP Tapered (internal)
- 2" ANSI 150# Raised Face Flanged

### CAPACITY

- 0 to 150 gallons per minute  
(0 to 567 liters per minute)

### AIR DISTRIBUTION VALVE

- No-lube, no-stall design

### SOLIDS-HANDLING

- Up to .25 in. (6mm)

### HEADS UP TO

- 125 psi or 289 ft. of water  
(8.6 Kg/cm<sup>2</sup> or 86 meters)

### DISPLACEMENT/STROKE

- .42 Gallon / .159 liter

### MAXIMUM OPERATING PRESSURE

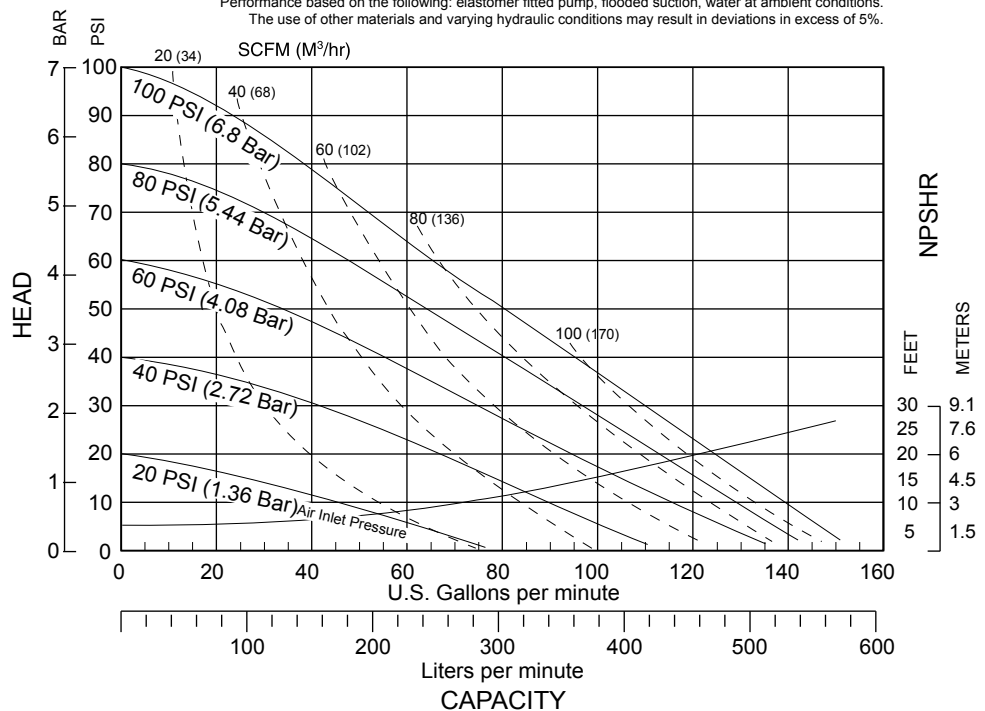
- 125 psi (8.6 bar)

### SHIPPING WEIGHT

- Aluminum 69 lbs. (31kg)
- Cast Iron 129 lbs. (59kg)
- Stainless Steel 114 lbs. (52kg)

## MODEL S20 Metallic Performance Curve

Performance based on the following: elastomer fitted pump, flooded suction, water at ambient conditions.  
The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.



# Materials

| Material Profile:  | Operating Temperatures: |                |
|--|-------------------------|----------------|
|  | Max.                    | Min.           |
| <b>CAUTION!</b> Operating temperature limitations are as follows:  |                         |                |
| <b>Conductive Acetal:</b> Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.  | 190°F<br>88°C           | -20°F<br>-29°C |
| <b>EPDM:</b> Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.   | 280°F<br>138°C          | -40°F<br>-40°C |
| <b>FKM:</b> (Fluorocarbon) Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.  | 350°F<br>177°C          | -40°F<br>-40°C |
| <b>Hytrel®:</b> Good on acids, bases, amines and glycols at room temperatures only.  | 220°F<br>104°C          | -20°F<br>-29°C |
| <b>Neoprene:</b> All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.  | 200°F<br>93°C           | -10°F<br>-23°C |
| <b>Nitrile:</b> General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.   | 190°F<br>88°C           | -10°F<br>-23°C |
| <b>Nylon:</b> 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.   | 180°F<br>82°C           | 32°F<br>0°C    |
| <b>Polypropylene:</b> A thermoplastic polymer. Moderate tensile and flex strength. Resists strong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.  | 180°F<br>82°C           | 32°F<br>0°C    |
| <b>PVDF:</b> (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.   | 250°F<br>121°C          | 0°F<br>-18°C   |
| <b>Santoprene®:</b> Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.   | 275°F<br>135°C          | -40°F<br>-40°C |
| <b>UHMW PE:</b> A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.  | 180°F<br>82°C           | -35°F<br>-37°C |
| <b>Urethane:</b> Shows good resistance to abrasives. Has poor resistance to most solvents and oils.  | 150°F<br>66°C           | 32°F<br>0°C    |
| <b>Virgin PTFE:</b> (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures. | 220°F<br>104°C          | -35°F<br>-37°C |
| Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.  |                         |                |
| <b>Metals:</b>   |                         |                |
| <b>Alloy C:</b> Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.   |                         |                |
| <b>Stainless Steel:</b> Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.  |                         |                |

For specific applications, always consult the Chemical Resistance Chart.

**Ambient temperature range:** -20°C to +40°C

**Process temperature range:** -20°C to +80°C for models rated as category 1 equipment

-20°C to +100°C for models rated as category 2 equipment

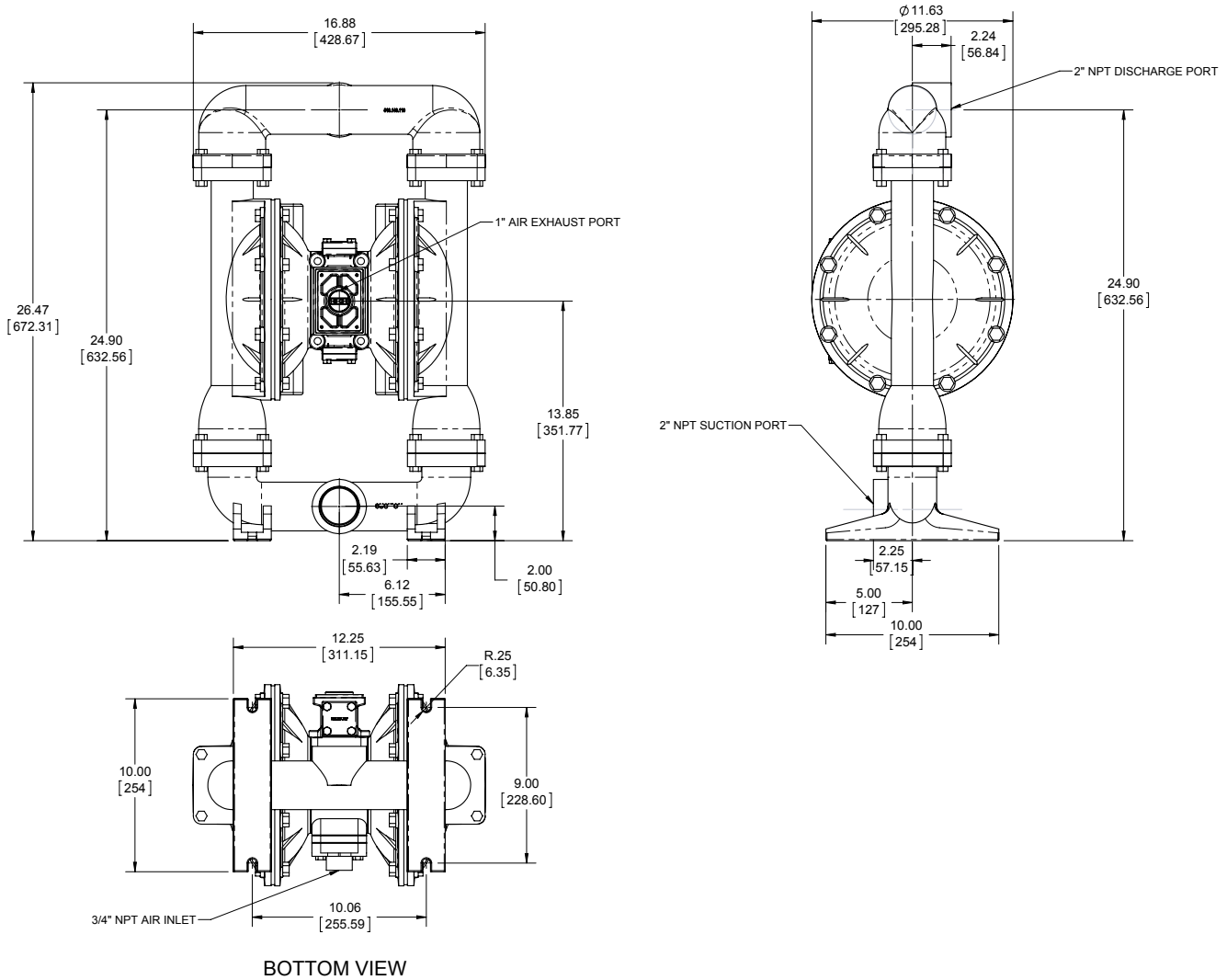
In addition, the ambient temperature range and the process temperature range do not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps.

# Dimensional Drawings

## S20 Metallic

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:  $\pm 1/8"$  ( $\pm 3\text{mm}$ )

The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.

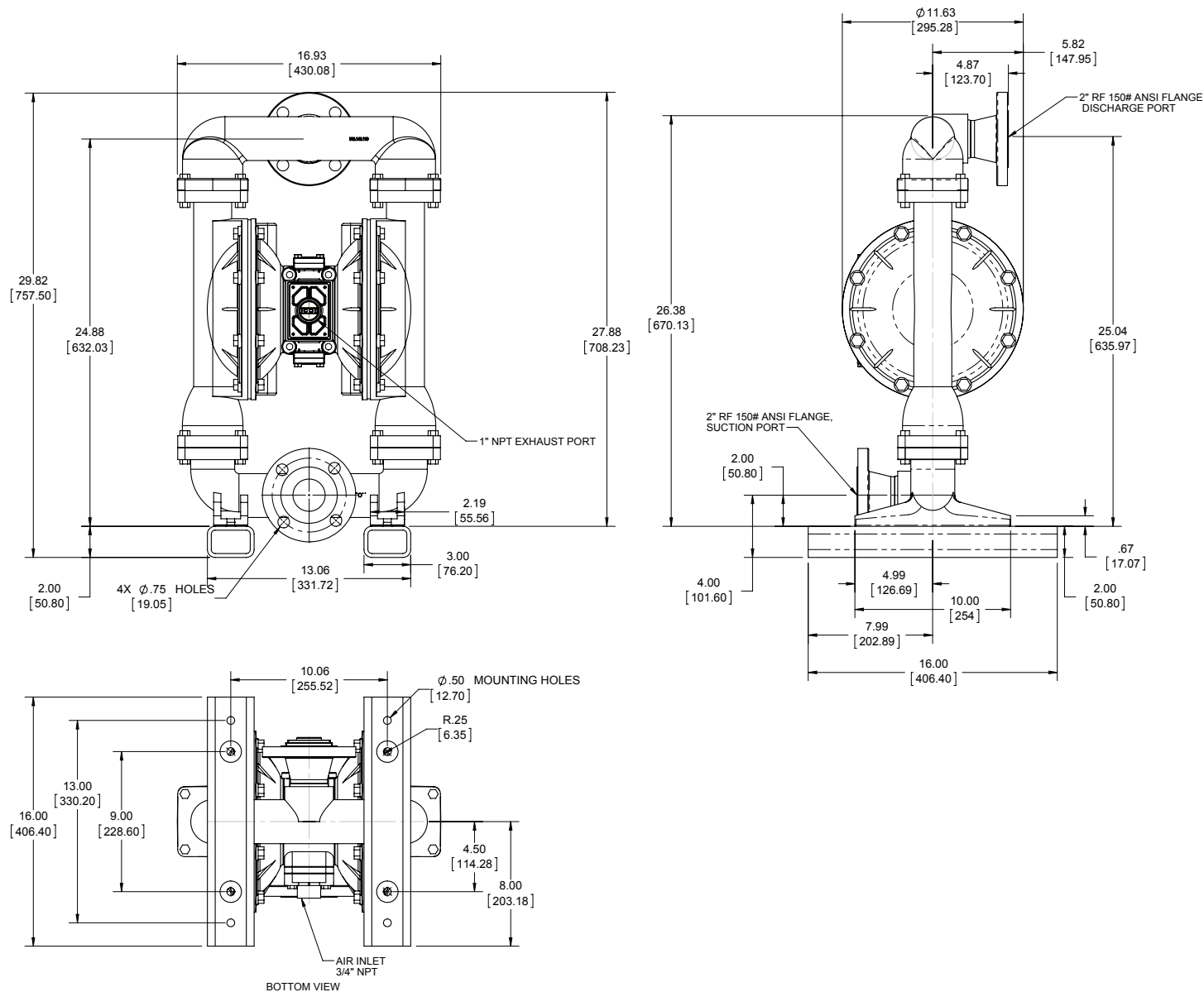




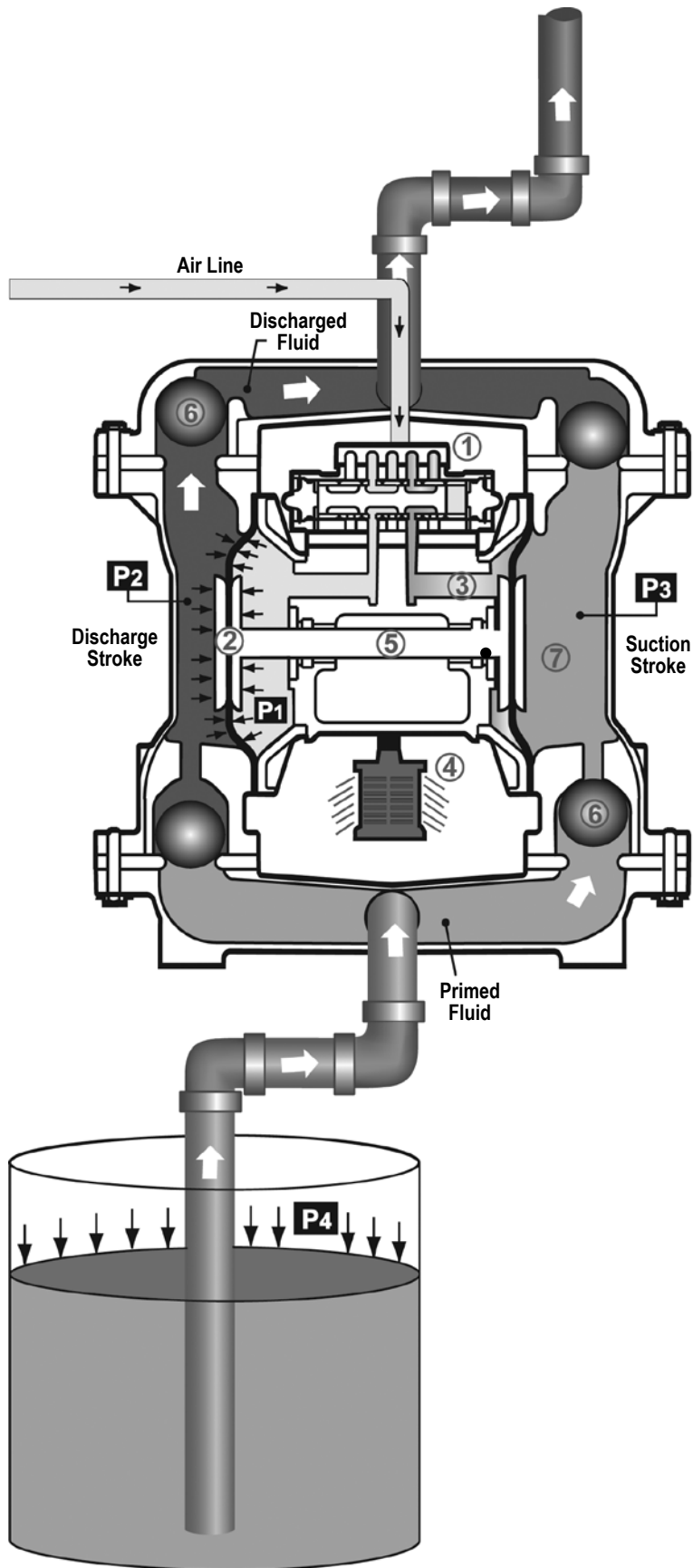
# Dimensional Drawings

## S20 Metallic

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:  $\pm 1/8"$  ( $\pm 3\text{mm}$ )  
The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.



# Principle of Pump Operation



Air-Operated Double Diaphragm (AODD) pumps are powered by compressed air, nitrogen or natural gas.

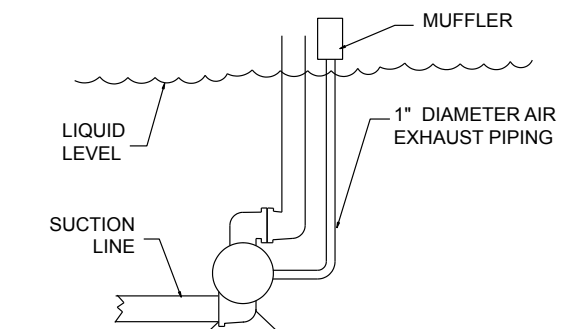
The main directional (air) control valve ① distributes compressed air to an air chamber, exerting uniform pressure over the inner surface of the diaphragm ②. At the same time, the exhausting air ③ from behind the opposite diaphragm is directed through the air valve assembly(s) to an exhaust port ④.

As inner chamber pressure (**P1**) exceeds liquid chamber pressure (**P2**), the rod ⑤ connected diaphragms shift together creating discharge on one side and suction on the opposite side. The discharged and primed liquid's directions are controlled by the check valves (ball or flap)⑥ orientation.

The pump primes as a result of the suction stroke. The suction stroke lowers the chamber pressure (**P3**) increasing the chamber volume. This results in a pressure differential necessary for atmospheric pressure (**P4**) to push the fluid through the suction piping and across the suction side check valve and into the outer fluid chamber ⑦.

Suction (side) stroking also initiates the reciprocating (shifting, stroking or cycling) action of the pump. The suction diaphragm's movement is mechanically pulled through its stroke. The diaphragm's inner plate makes contact with an actuator plunger aligned to shift the pilot signaling valve. Once actuated, the pilot valve sends a pressure signal to the opposite end of the main directional air valve, redirecting the compressed air to the opposite inner chamber.

## SUBMERGED ILLUSTRATION



Pump can be submerged if the pump materials of construction are compatible with the liquid being pumped. The air exhaust must be piped above the liquid level. When the pumped product source is at a higher level than the pump (flooded suction condition), pipe the exhaust higher than the product source to prevent siphoning spills.

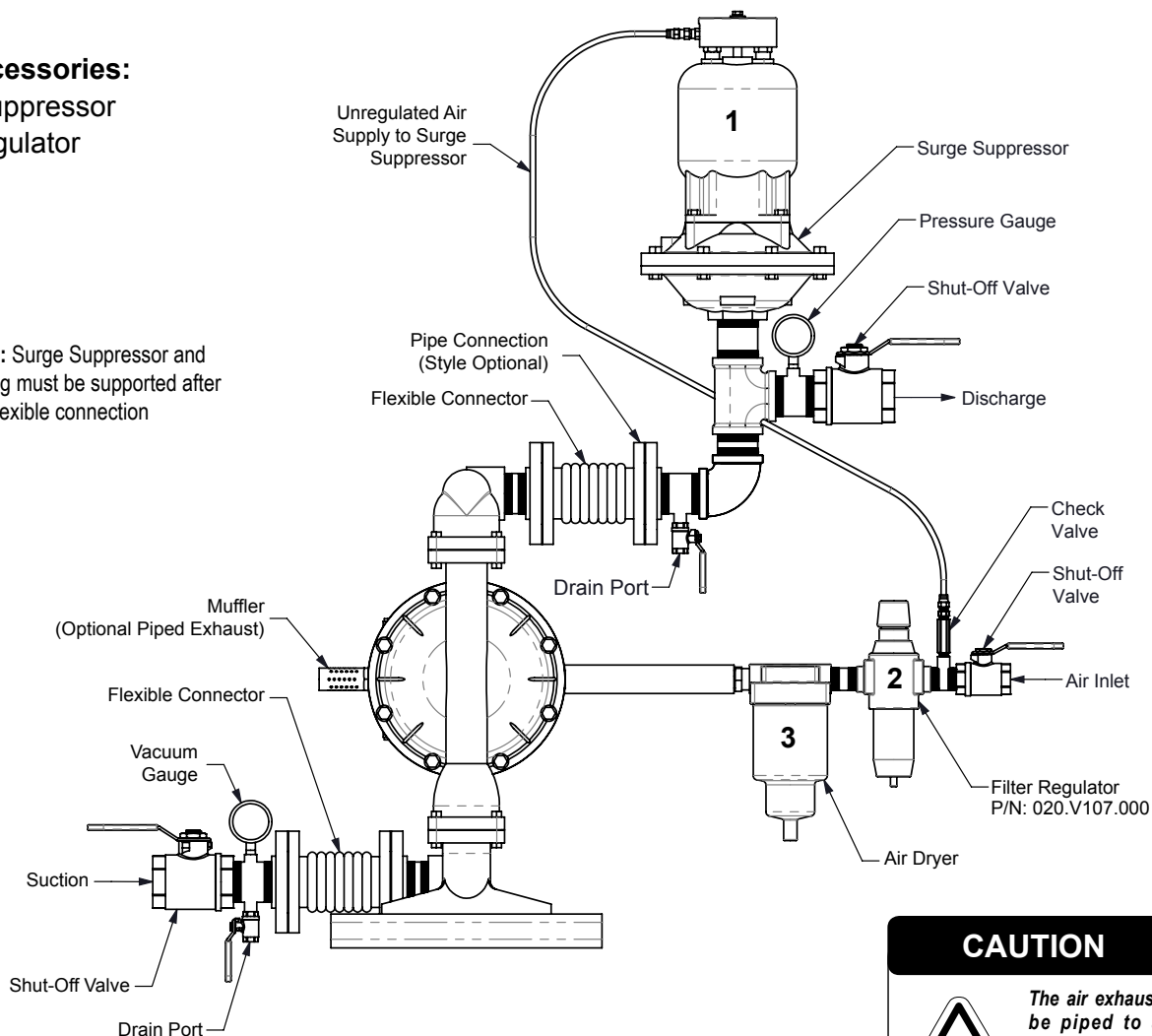


# Recommended Installation Guide

## Available Accessories:

1. Surge Suppressor
2. Filter/Regulator
3. Air Dryer

**Note:** Surge Suppressor and Piping must be supported after the flexible connection



## CAUTION



*The air exhaust should be piped to an area for safe disposition of the product being pumped, in the event of a diaphragm failure.*

## Installation And Start-Up

Locate the pump as close to the product being pumped as possible. Keep the suction line length and number of fittings to a minimum. Do not reduce the suction line diameter.

## Air Supply

Connect the pump air inlet to an air supply with sufficient capacity and pressure to achieve desired performance. A pressure regulating valve should be installed to insure air supply pressure does not exceed recommended limits.

## Air Valve Lubrication

The air distribution system is designed to operate WITHOUT lubrication. This is the standard mode of operation. If lubrication is desired, install an air line lubricator set to deliver one drop of SAE 10 non-detergent oil for every 20 SCFM (9.4 liters/sec.) of air the pump consumes. Consult the Performance Curve to determine air consumption.

## Air Line Moisture

Water in the compressed air supply may cause icing or freezing of the exhaust air, causing the pump to cycle erratically or stop operating. Water in the air supply can be reduced by using a point-of-use air dryer.

## Air Inlet And Priming

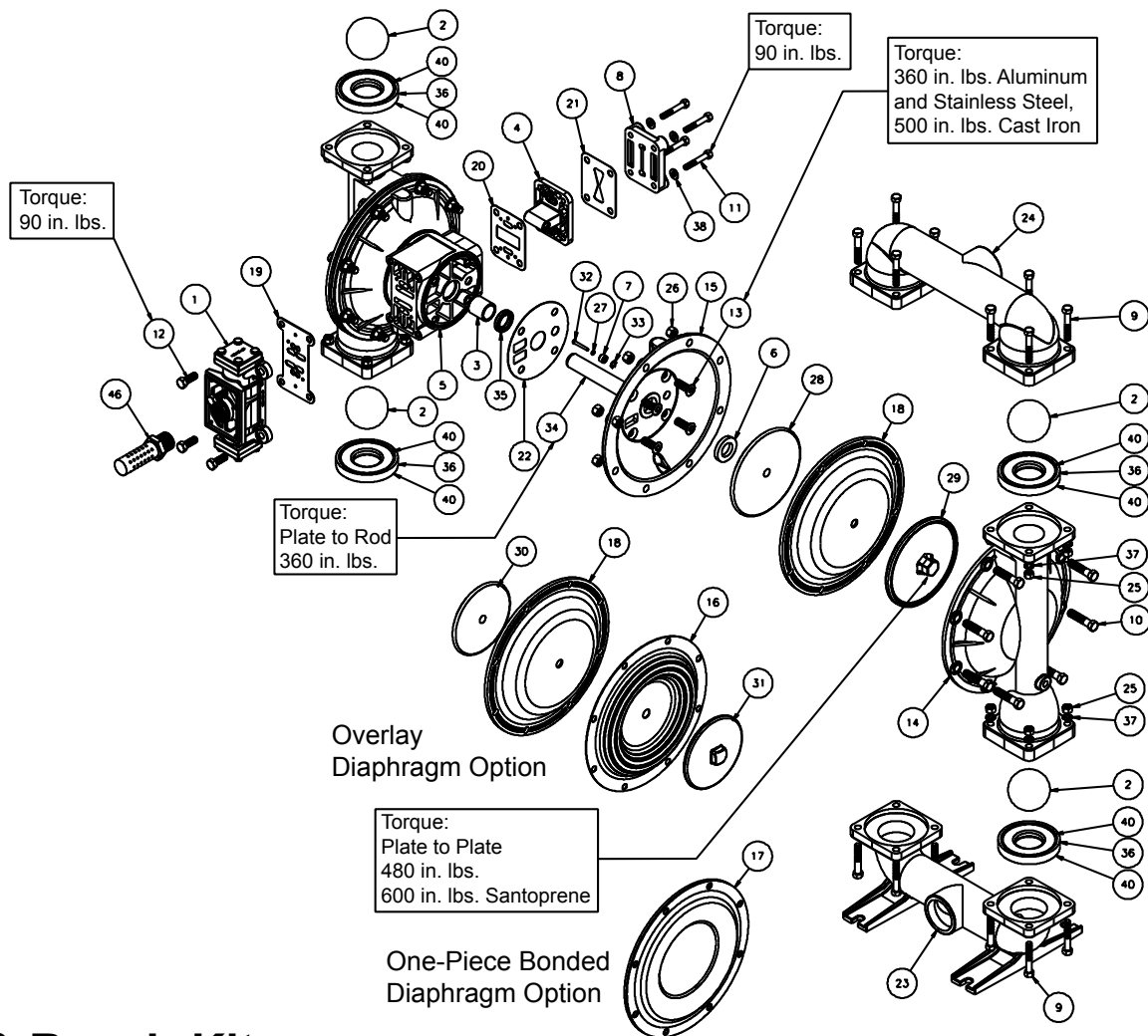
To start the pump, slightly open the air shut-off valve. After the pump primes, the air valve can be opened to increase air flow as desired. If opening the valve increases cycling rate, but does not increase the rate of flow, cavitation has occurred. The valve should be closed slightly to obtain the most efficient air flow to pump flow ratio.

# Troubleshooting Guide

| Symptom:   | Potential Cause(s):   | Recommendation(s):   |
|--|---|--|
| Pump Cycles Once   | Deadhead (system pressure meets or exceeds air supply pressure).                  | Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).  |
|  | Air valve or intermediate gaskets installed incorrectly.                          | Install gaskets with holes properly aligned.   |
|  | Bent or missing actuator plunger.   | Remove pilot valve and inspect actuator plungers.  |
| Pump Will Not Operate / Cycle                                | Pump is over lubricated.  | Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.   |
|  | Lack of air (line size, PSI, CFM).  | Check the air line size and length, compressor capacity (HP vs. CFM required).   |
|  | Check air distribution system.  | Disassemble and inspect main air distribution valve, pilot valve and pilot valve actuators.  |
|  | Discharge line is blocked or clogged manifolds.                                   | Check for inadvertently closed discharge line valves. Clean discharge manifolds/piping.  |
|  | Deadhead (system pressure meets or exceeds air supply pressure).                  | Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).  |
|  | Blocked air exhaust muffler.  | Remove muffler screen, clean or de-ice, and re-install.  |
|  | Pumped fluid in air exhaust muffler.  | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.  |
|  | Pump chamber is blocked.  | Disassemble and inspect wetted chambers. Remove or flush any obstructions.   |
| Pump Cycles and Will Not Prime or No Flow                    | Cavitation on suction side.   | Check suction condition (move pump closer to product).   |
|  | Check valve obstructed. Valve ball(s) not seating properly or sticking.           | Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket. Clean out around valve ball cage and valve seat area. Replace valve ball or valve seat if damaged. Use heavier valve ball material. |
|  | Valve ball(s) missing (pushed into chamber or manifold).                          | Worn valve ball or valve seat. Worn fingers in valve ball cage (replace part). Check Chemical Resistance Guide for compatibility.  |
|  | Valve ball(s) / seat(s) damaged or attacked by product.                           | Check Chemical Resistance Guide for compatibility.   |
|  | Check valve and/or seat is worn or needs adjusting.                               | Inspect check valves and seats for wear and proper setting. Replace if necessary.  |
|  | Suction line is blocked.  | Remove or flush obstruction. Check and clear all suction screens or strainers.   |
|  | Excessive suction lift.   | For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.   |
|  | Suction side air leakage or air in product.                                       | Visually inspect all suction-side gaskets and pipe connections.  |
|  | Pumped fluid in air exhaust muffler.  | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.  |
|  |   |  |
| Pump Cycles Running Sluggish / Stalling, Flow Unsatisfactory | Over lubrication.   | Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.   |
|  | Icing.  | Remove muffler screen, de-ice, and re-install. Install a point of use air drier.   |
|  | Clogged manifolds.  | Clean manifolds to allow proper air flow.  |
|  | Deadhead (system pressure meets or exceeds air supply pressure).                  | Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).  |
|  | Cavitation on suction side.   | Check suction (move pump closer to product).   |
|  | Lack of air (line size, PSI, CFM).  | Check the air line size, length, compressor capacity.  |
|  | Excessive suction lift.   | For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.   |
|  | Air supply pressure or volume exceeds system hd.                                  | Decrease inlet air (press. and vol.) to the pump. Pump is cavitating the fluid by fast cycling.  |
|  | Undersized suction line.  | Meet or exceed pump connections.   |
|  | Restrictive or undersized air line.   | Install a larger air line and connection.  |
|  | Suction side air leakage or air in product.                                       | Visually inspect all suction-side gaskets and pipe connections.  |
|  | Suction line is blocked.  | Remove or flush obstruction. Check and clear all suction screens or strainers.   |
|  | Pumped fluid in air exhaust muffler.  | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.  |
|  | Check valve obstructed.   | Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.   |
|  | Check valve and/or seat is worn or needs adjusting.                               | Inspect check valves and seats for wear and proper setting. Replace if necessary.  |
|  | Entrained air or vapor lock in chamber(s).  | Purge chambers through tapped chamber vent plugs. Purging the chambers of air can be dangerous.  |
| Product Leaking Through Exhaust                              | Diaphragm failure, or diaphragm plates loose.                                     | Replace diaphragms, check for damage and ensure diaphragm plates are tight.  |
|  | Diaphragm stretched around center hole or bolt holes.                             | Check for excessive inlet pressure or air pressure. Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.  |
| Premature Diaphragm Failure                                  | Cavitation.   | Enlarge pipe diameter on suction side of pump.   |
|  | Excessive flooded suction pressure.   | Move pump closer to product. Raise pump/place pump on top of tank to reduce inlet pressure. Install Back pressure device (Tech bulletin 41r). Add accumulation tank or pulsation dampener.   |
|  | Misapplication (chemical/physical incompatibility).                               | Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.  |
|  | Incorrect diaphragm plates or plates on backwards, installed incorrectly or worn. | Check Operating Manual to check for correct part and installation. Ensure outer plates have not been worn to a sharp edge.   |
| Unbalanced Cycling   | Excessive suction lift.   | For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.   |
|  | Undersized suction line.  | Meet or exceed pump connections.   |
|  | Pumped fluid in air exhaust muffler.  | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.  |
|  | Suction side air leakage or air in product.                                       | Visually inspect all suction-side gaskets and pipe connections.  |
|  | Check valve obstructed.   | Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.   |
|  | Check valve and/or seat is worn or needs adjusting.                               | Inspect check valves and seats for wear and proper setting. Replace if necessary.  |
|  | Entrained air or vapor lock in chamber(s).  | Purge chambers through tapped chamber vent plugs.  |

For additional troubleshooting tips contact After Sales Support at [service.warrenrupp@idexcorp.com](mailto:service.warrenrupp@idexcorp.com) or 419-524-8388

# Composite Repair Parts Drawing



3: EXP VIEW

## Service & Repair Kits

- 476-227-000 Air End Kit** (Aluminum Center)  
Seals, O-Ring, Gaskets, Retaining Rings, Air Valve Sleeve and Spool Set and Pilot Valve Assembly.
- 476-227-010 Air End Kit** (Use With Cast Iron Centers)
- 476-227-110 Air End Kit** (Use With Stainless Steel Centers)
- 476-170-558 Air End Kit** (Air Valve with Stroke Indicator Pin, Aluminum Center)  
Seals, O-Ring, Gaskets, Retaining Rings, Air Valve Sleeve and Spool Set, and Pilot Valve Assembly.
- 476-042-360 Wet End Kit**  
Nitrile Diaphragms, Balls, and Seats.
- 476-042-354 Wet End Kit**  
Santoprene Diaphragms, Santoprene Balls and EPDM Seats.
- 476-042-365 Wet End Kit**  
Neoprene Diaphragms, Balls and Seats.
- 476-042-633 Wet End Kit**  
FKM Diaphragms, PTFE Balls and FKM Seats.
- 476-042-635 Wet End Kit**  
Neoprene Diaphragms, PTFE Overlay, PTFE Balls and PTFE Seats.

- 476-042-644 Wet End Kit**  
Santoprene Diaphragms, PTFE Balls, PTFE Seats.
- 476-042-364 Wet End Kit**  
EPDM Diaphragms, Balls and Seats.
- 476-042-654 Wet End Kit**  
Santoprene Diaphragm, PTFE Overlays, PTFE Balls, PTFE Seats.
- 476-042-659 Wet End Kit**  
One-Piece Bonded PTFE/Nitrile Diaphragm, PTFE Balls, PTFE Seats.
- 475-216-000 Midsection Conversion Kit**  
(Replaces Aluminum Midsection With Cast Iron Components) Air Inlet Cap, Intermediate Bracket, Inner Chamber and Inner Diaphragm Plates.
- Hardware Kits**  
475-200-330 Zinc Plated Capscrews, Washers, and Hex Nuts.  
475-200-115 Stainless Steel Capscrews, Washers, and Hex Nuts.
- \*\*Electronic Leak Detector Kits**  
032-037-000 100-120/220-290 VAC  
032-045-000 12-32 VDC

**\*\*Note:** Pumps equipped with these components are not ATEX compliant

# Composite Repair Parts List

| Item | Part Number     | Description  | Qty | Item | Part Number  | Description  | Qty |
|------|-----------------|--|-----|------|--------------|--|-----|
| ①    | 031.140.000     | Air Valve Assembly w/Integral muffler (Cast Iron Centers Only) | 1   | 24   | 518.146.156  | Manifold, Discharge                                  | 1   |
|      | 031.141.000     | Air Valve Assembly (Cast Iron Centers Only)                    | 1   |      | 518.146.156E | Manifold, Discharge 2" BSP Tapered                   | 1   |
| ▲    | 031.146.000     | Air Valve Assembly w/Integral muffler (Stroke Indicator Only)  | 1   |      | 518.146.156W | Welded Raised Face 150#                              | 1   |
| ▲    | 031.147.000     | Air Valve Assembly (Stroke Indicator Only)                     | 1   |      | 518.146.010  | Manifold, Discharge                                  | 1   |
|      | 031.173.000     | Air Valve Assembly w/Integral muffler                          | 1   |      | 518.146.010E | Manifold, Discharge 2" BSP Tapered                   | 1   |
|      | 031.173.001     | Air Valve Assembly (with Stainless Steel Hardware)             | 1   |      | 518.146.110  | Manifold, Discharge                                  | 1   |
| ▲    | 031.183.000     | Air Valve Assembly   | 1   |      | 518.146.110E | Manifold, Discharge 2" BSP Tapered                   | 1   |
| ▲    | 031.179.000     | Air Valve Assembly (Cast Iron or Stainless Steel Centers Only) | 1   |      | 518.146.110W | Welded Raised Face 150#                              | 1   |
|      |                 |  |     |      |              | 2" ANSI Flanged Manifold                             | 1   |
| 2    | 050.017.354     | Ball, Check  | 4   | 25   | 545.005.115  | Nut, Hex 3/8-16                                      | 16  |
|      | 050.017.360     | Ball, Check  | 4   |      | 545.005.330  | Nut, Hex 3/8-16                                      | 16  |
|      | 050.017.364     | Ball, Check  | 4   | 26   | 545.007.115  | Nut, Hex 7/16-14                                     | 16  |
|      | 050.017.365     | Ball, Check  | 4   |      | 545.007.330  | Nut, Hex 7/16-14                                     | 16  |
|      | 050.018.600     | Ball, Check  | 4   | 27   | 560.001.360  | O-Ring   | 2   |
| 3    | 070.006.170     | Bushing  | 2   | 28   | 612.192.157  | Plate, Inner Diaphragm                               | 2   |
| 4    | 095.110.000     | Pilot Valve Assembly   | 1   |      | 612.192.010  | Plate, Inner Diaphragm                               | 2   |
|      | 095.095.110     | Pilot Valve Assembly (Stainless Steel Centers Only)            | 1   |      | 612.214.150  | Plate, Inner Diaphragm                               | 2   |
|      | 095.110.558     | Pilot Valve Assembly (Cast Iron Centers Only)                  | 1   |      |              | (use with one piece bonded diaphragm 286.118.000)    | 2   |
| 5    | 114.024.157     | Intermediate Bracket   | 1   | 29   | 612.194.157  | Plate, Outer Diaphragm Assembly                      | 2   |
|      | 114.024.010     | Intermediate Bracket   | 1   |      | 612.194.010  | Plate, Outer Diaphragm Assembly                      | 2   |
|      | 114.024.110     | Intermediate Bracket (Stainless Steel Centers Only)            | 1   |      | 612.194.110  | Plate, Outer Diaphragm Assembly                      | 2   |
| 6    | 132.035.360     | Bumper, Diaphragm  | 2   | 30   | 612.195.157  | Plate, Inner Diaphragm (used with 286.020.604)       | 2   |
| 7    | 135.034.506     | Bushing, Plunger   | 2   |      | 612.195.010  | Plate, Inner Diaphragm (used with 286.020.604)       | 2   |
| 8    | 165.116.157     | Cap, Air Inlet Assembly  | 1   | 31   | 612.039.010  | Plate, Outer Diaphragm Assembly                      | 2   |
|      | 165.116.010     | Cap, Air Inlet Assembly  | 1   |      |              | (used with 286.020.604)                              | 2   |
|      | 165.116.110     | Cap, Air Inlet Assembly (Stainless Steel Centers Only)         | 1   |      | 612.097.110  | Plate, Outer Diaphragm Assembly                      | 2   |
| 9    | 170.052.115     | Capscrew, Hex Hd 3/8-16 X 2.25                                 | 16  |      |              | (used with 286.020.604)                              | 2   |
|      | 170.052.330     | Capscrew, Hex Hd 3/8-16 X 2.25                                 | 16  |      | 612.039.157  | Plate, Outer Diaphragm Assembly                      | 2   |
| 10   | 170.060.115     | Capscrew, Hex Hd 7/16-14 X 2.00                                | 16  | 32   | 620.020.115  | Plunger, Actuator                                    | 2   |
|      | 170.060.330     | Capscrew, Hex Hd 7/16-14 X 2.00                                | 16  | 33   | 675.042.115  | Ring, Retaining                                      | 2   |
| 11   | 170.069.115     | Capscrew, Hex Hd 5/16-18 X 1.75                                | 4   | 34   | 685.058.120  | Rod, Diaphragm                                       | 1   |
|      | 170.069.330     | Capscrew, Hex Hd 5/16-18 X 1.75                                | 4   | 35   | 720.004.360  | Seal, Diaphragm Rod                                  | 2   |
| 12   | 171.053.115     | Capscrew, Soc Hd 3/8-16 X 2.50                                 | 4   | 36   | 722.040.550  | Seat, Check Ball                                     | 4   |
|      |                 | (Stroke Indicator Only)  |     |      | 722.040.360  | Seat, Check Ball                                     | 4   |
|      | 171.053.330     | Capscrew, Soc Hd 3/8-16 X 2.50                                 | 4   |      | 722.040.363  | Seat, Check Ball                                     | 4   |
|      |                 | (Stroke Indicator Only)  |     |      | 722.040.364  | Seat, Check Ball                                     | 4   |
|      | 170.006.115     | Capscrew, Hex HD 3/8-16 X 1.00                                 | 4   |      | 722.040.365  | Seat, Check Ball                                     | 4   |
|      | 170.006.330     | Capscrew, Hex HD 3/8-16 X 1.00                                 | 4   |      | 722.040.080  | Seat, Check Ball (seals required see item 40)        | 4   |
| 13   | 171.059.115     | Capscrew, Soc Hd 7/16-14 X 1.25                                | 8   |      | 722.040.110  | Seat, Check Ball (seals required see item 40)        | 4   |
|      | 171.059.330     | Capscrew, Soc Hd 7/16-14 X 1.25                                | 8   |      | 722.040.150  | Seat, Check Ball (seals required see item 40)        | 4   |
|      | 171.011.115     | Capscrew, Soc Hd 1/2-13 x 1.00                                 | 8   |      | 722.040.600  | Seat, Check Ball                                     | 4   |
|      |                 | (Stainless Steel Centers Only)                                 |     | 37   | 900.005.115  | Washer, Lock   | 16  |
| 14   | 196.167.156/157 | Chamber, Outer   | 2   |      | 900.005.330  | Washer, Lock   | 16  |
|      | 196.167.010     | Chamber, Outer   | 2   | 38   | 901.038.115  | Washer, Flat 5/16                                    | 4   |
|      | 196.167.110     | Chamber, Outer   | 2   |      | 901.038.330  | Washer, Flat 5/16                                    | 4   |
| 15   | 196.168.157     | Chamber, Inner   | 2   | 39   | 901.048.115  | Washer, Flat 3/8 (Stroke Indicator Only)             | 4   |
|      | 196.168.010     | Chamber, Inner   | 2   |      | 901.048.330  | Washer, Flat 3/8 (Stroke Indicator Only)             | 4   |
|      | 196.168.110     | Chamber, Inner (Stainless Steel Centers Only)                  | 2   | 40   | 560.106.360  | Seal (O-Ring) (See item 36)                          | 8   |
| 16   | 286.020.604     | Diaphragm, Overlay   | 2   |      | 560.106.363  | Seal (O-Ring) (See item 36)                          | 8   |
| 17   | 286.118.000     | Diaphragm, One.Piece Bonded                                    | 2   |      | 560.106.364  | Seal (O-Ring) (See item 36)                          | 8   |
| 18   | 286.007.354     | Diaphragm  | 2   |      | 560.106.365  | Seal (O-Ring) (See item 36)                          | 8   |
|      | 286.007.360     | Diaphragm  | 2   |      | 720.060.608  | Seal (O-Ring) (See item 36)                          | 8   |
|      | 286.007.363     | Diaphragm  | 2   | ▲ 46 | 530.033.000  | Metal Muffler (for other muffler options see pg. 24) | 1   |
|      | 286.007.364     | Diaphragm  | 2   |      |              |  |     |
|      | 286.007.365     | Diaphragm  | 2   |      |              |  |     |
| 19   | 360.093.360     | Gasket, Air Valve  | 1   |      |              |  |     |
| 20   | 360.114.360     | Gasket, Pilot Valve  | 1   |      |              |  |     |
| 21   | 360.104.379     | Gasket, Air Inlet  | 1   |      |              |  |     |
| 22   | 360.105.360     | Gasket, Inner Chamber  | 2   |      |              |  |     |
| 23   | 518.145.156     | Manifold, Suction  | 1   |      |              |  |     |
|      | 518.145.156E    | Manifold, Suction 2" BSP Tapered                               | 1   |      |              |  |     |
|      | 518.145.156W    | Welded Raised Face 150#  | 1   |      |              |  |     |
|      |                 | 2" ANSI Flanged Manifold                                       | 1   |      |              |  |     |
|      | 518.145.010     | Manifold, Suction  | 1   |      |              |  |     |
|      | 518.145.010E    | Manifold, Suction 2" BSP Tapered                               | 1   |      |              |  |     |
|      | 518.145.110     | Manifold, Suction  | 1   |      |              |  |     |
|      | 518.145.110E    | Manifold, Suction 2" BSP Tapered                               | 1   |      |              |  |     |
|      | 518.145.110W    | Welded Raised Face 150#  | 1   |      |              |  |     |
|      |                 | 2" ANSI Flanged Manifold                                       | 1   |      |              |  |     |

## LEGEND:

○ = Items contained within Air End Kits

□ = Items contained within Wet End Kits

*Note: Kits contain components specific to the material codes.*

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# Material Codes - The Last 3 Digits of Part Number

|  |  |
|--|--|
| 000.....Assembly, sub-assembly;<br>and some purchased items                  | 364.....EPDM Rubber<br>Color coded: BLUE                         |
| 010.....Cast Iron  | 365.....Neoprene Rubber<br>Color coded: GREEN                    |
| 015.....Ductile Iron   | 366.....Food Grade Nitrile                                       |
| 020.....Ferritic Malleable Iron  | 368.....Food Grade EPDM  |
| 080.....Carbon Steel, AISI B-1112  | 371.....Philthane (Tuftane)                                      |
| 110.....Alloy Type 316 Stainless Steel                                       | 374.....Carboxylated Nitrile                                     |
| 111.....Alloy Type 316 Stainless Steel<br>(Electro Polished)                 | 375.....Fluorinated Nitrile                                      |
| 112.....Alloy C  | 378.....High Density Polypropylene                               |
| 113.....Alloy Type 316 Stainless Steel<br>(Hand Polished)                    | 379.....Conductive Nitrile                                       |
| 114.....303 Stainless Steel  | 408.....Cork and Neoprene  |
| 115.....302/304 Stainless Steel  | 425.....Compressed Fibre   |
| 117.....440-C Stainless Steel (Martensitic)                                  | 426.....Blue Gard  |
| 120.....416 Stainless Steel<br>(Wrought Martensitic)                         | 440.....Vegetable Fibre  |
| 148.....Hardcoat Anodized Aluminum   | 500.....Delrin® 500  |
| 150.....6061-T6 Aluminum   | 502.....Conductive Acetal, ESD-800                               |
| 152.....2024-T4 Aluminum (2023-T351)   | 503.....Conductive Acetal, Glass-Filled                          |
| 155.....356-T6 Aluminum  | 506.....Delrin® 150  |
| 156.....356-T6 Aluminum  | 520.....Injection Molded PVDF<br>Natural color                   |
| 157.....Die Cast Aluminum Alloy #380   | 540.....Nylon  |
| 158.....Aluminum Alloy SR-319  | 542.....Nylon  |
| 162.....Brass, Yellow, Screw Machine Stock                                   | 544.....Nylon Injection Molded                                   |
| 165.....Cast Bronze, 85-5-5-5  | 550.....Polyethylene   |
| 166.....Bronze, SAE 660  | 551.....Glass Filled Polypropylene                               |
| 170.....Bronze, Bearing Type,<br>Oil Impregnated                             | 552.....Unfilled Polypropylene                                   |
| 180.....Copper Alloy   | 555.....Polyvinyl Chloride                                       |
| 305.....Carbon Steel, Black Epoxy Coated                                     | 556.....Black Vinyl  |
| 306.....Carbon Steel, Black PTFE Coated                                      | 558.....Conductive HDPE  |
| 307.....Aluminum, Black Epoxy Coated   | 570.....Rulon II®  |
| 308.....Stainless Steel, Black PTFE Coated                                   | 580.....Ryton®   |
| 309.....Aluminum, Black PTFE Coated  | 600.....PTFE (virgin material)<br>Tetrafluorocarbon (TFE)        |
| 313.....Aluminum, White Epoxy Coated   | 603.....Blue Gylon®  |
| 330.....Zinc Plated Steel  | 604.....PTFE   |
| 332.....Aluminum, Electroless Nickel Plated                                  | 606.....PTFE   |
| 333.....Carbon Steel, Electroless<br>Nickel Plated                           | 607.....Envelon  |
| 335.....Galvanized Steel   | 608.....Conductive PTFE  |
| 337.....Silver Plated Steel  | 610.....PTFE Encapsulated Silicon                                |
| 351.....Food Grade Santoprene®   | 611.....PTFE Encapsulated FKM                                    |
| 353.....Geolast; Color: Black  | 632.....Neoprene/Hytrel®   |
| 354.....Injection Molded #203-40<br>Santoprene® Duro 40D +/-5;<br>Color: RED | 633.....FKM/PTFE   |
| 356.....Hytrel®  | 634.....EPDM/PTFE  |
| 357.....Injection Molded Polyurethane  | 635.....Neoprene/PTFE  |
| 358.....Urethane Rubber<br>(Some Applications)<br>(Compression Mold)         | 637.....PTFE, FKM/PTFE   |
| 359.....Urethane Rubber  | 638.....PTFE, Hytrel®/PTFE                                       |
| 360.....Nitrile Rubber Color coded: RED                                      | 639.....Nitrile/TFE  |
| 363.....FKM (Fluorocarbon)<br>Color coded: YELLOW                            | 643.....Santoprene®/EPDM   |
|  | 644.....Santoprene®/PTFE   |
|  | 656.....Santoprene® Diaphragm and<br>Check Balls/EPDM Seats      |
|  | 661.....EPDM/Santoprene®   |
|  | 666.....FDA Nitrile Diaphragm,<br>PTFE Overlay, Balls, and Seals |
|  | 668.....PTFE, FDA Santoprene®/PTFE                               |

- Delrin and Hytrel are registered tradenames of E.I. DuPont.
- Nylatron is a registered tradename of Polymer Corp.
- Gylon is a registered tradename of Garlock, Inc.
- Santoprene is a registered tradename of Exxon Mobil Corp.
- Rulon II is a registered tradename of Dixon Industries Corp.
- Ryton is a registered tradename of Phillips Chemical Co.
- Valox is a registered tradename of General Electric Co.

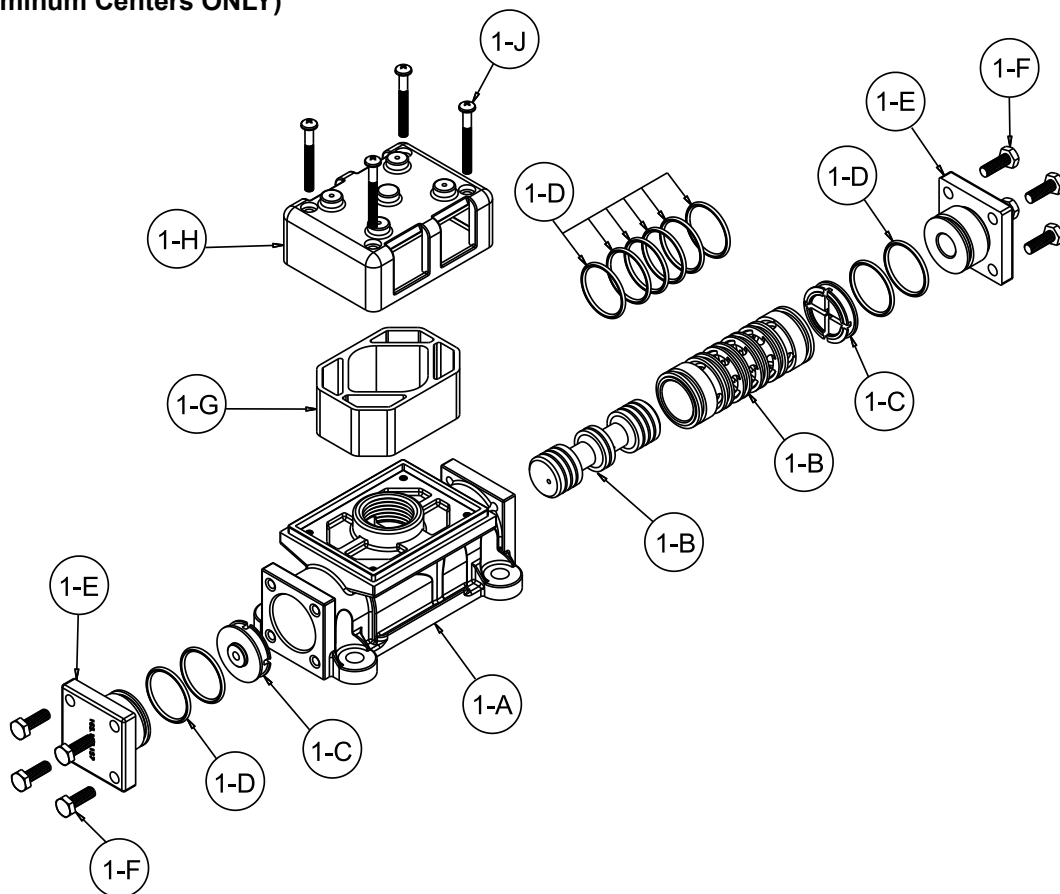
## RECYCLING

Many components of SANDPIPER® AODD pumps are made of recyclable materials. We encourage pump users to recycle worn out parts and pumps whenever possible, after any hazardous pumped fluids are thoroughly flushed.



# Air Distribution Valve Assembly

(Use with Aluminum Centers ONLY)



## Air Distribution Valve Servicing

See repair parts drawing, remove screws.

**Step 1:** Remove Hex Head Cap Screws (1-F).

**Step 2:** Remove end cap (1-E).

**Step 3:** Remove spool part of (1-B) (caution: do not scratch).

**Step 4:** Press sleeve (1-B) from body (1-A).

**Step 5:** Inspect O-Ring (1-D) and replace if necessary.

**Step 6:** Lightly lubricate O-Rings (1-D) on sleeve (1-B).

**Step 7:** Press sleeve (1-B) into body (1-A).

**Step 8:** Reassemble in reverse order, starting with step 3.

**Note:** Sleeve and spool (1-B) set is match ground to a specified clearance sleeve and spools (1-B) cannot be interchanged.

## Air Valve Assembly Parts List

| Item | Part Number | Description               | Qty |
|------|-------------|---------------------------|-----|
| 1    | 031.173.000 | <b>Air Valve Assembly</b> | 1   |
| 1-A  | 095.109.157 | Body, Air Valve           | 1   |
| 1-B  | 031.139.000 | Sleeve and Spool Set      | 1   |
| 1-C  | 132.029.357 | Bumper                    | 2   |
| 1-D  | 560.020.360 | O-Ring                    | 10  |
| 1-E  | 165.127.157 | Cap, End                  | 2   |
| 1-F  | 170.032.330 | Hex Head Capscrew         | 8   |
|      |             | 1/4-20 x .75              |     |
| 1-G  | 530.028.550 | Muffler                   | 1   |
| 1-H  | 165.096.551 | Muffler Cap               | 1   |
| 1-J  | 706.026.330 | Machine Screw             | 4   |

## \*\*Air Valve Assembly Parts List

|  |             |                    |   |
|--|-------------|--------------------|---|
| 1  | 031.173.001 | Air Valve Assembly | 1 |
| Consists of all components above except: |             |                    |   |
| 1-F                                      | 170.032.115 | Hex Head Capscrew  | 8 |
|  |             | 1/4-20 x .75       |   |
| 1-J                                      | 706.026.115 | Machine Screw      | 4 |

**\*\*Note:** Pumps equipped with this valve assembly are not ATEX compliant

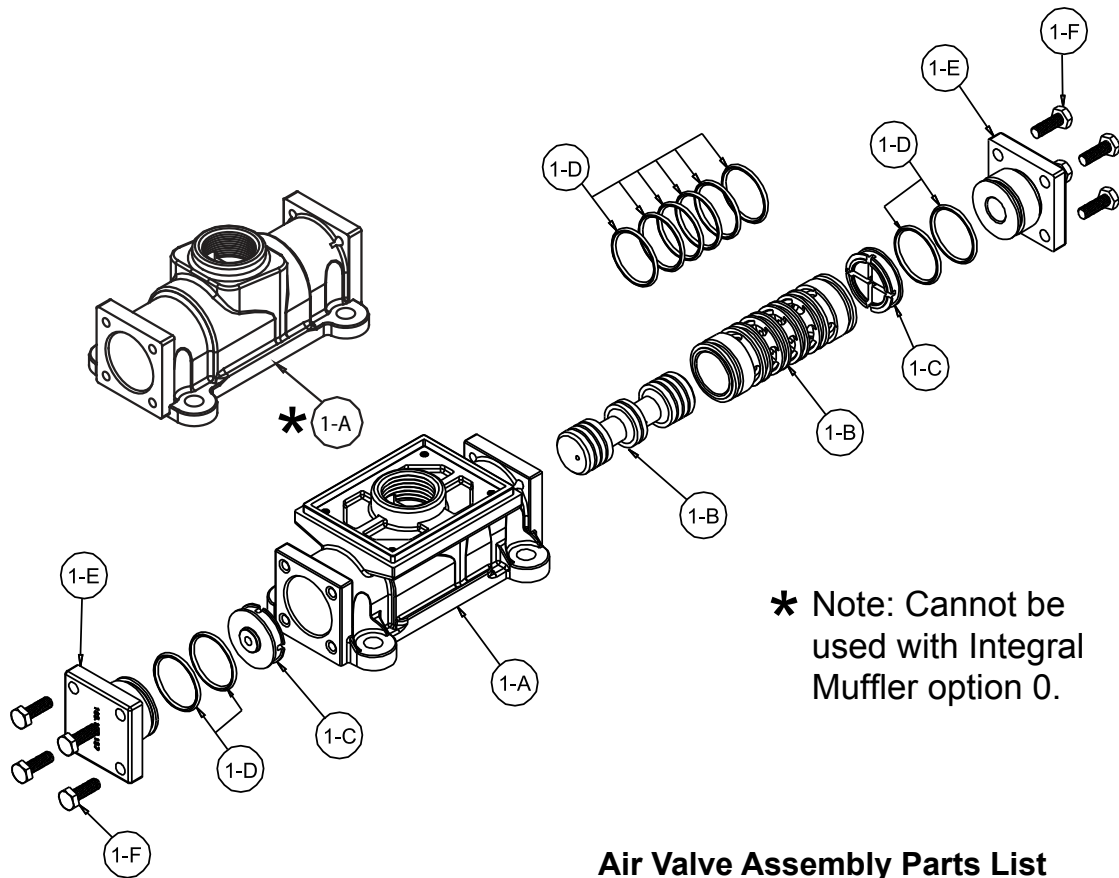
## IMPORTANT



*Read these instructions completely, before installation and start-up. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.*



# Air Distribution Valve Assembly



\* Note: Cannot be used with Integral Muffler option 0.

## Air Distribution Valve Servicing

See repair parts drawing, remove screws.

**Step 1:** Remove Hex Head Cap Screws (1-F).

**Step 2:** Remove end cap (1-E).

**Step 3:** Remove spool part of (1-B) (caution: do not scratch).

**Step 4:** Press sleeve (1-B) from body (1-A).

**Step 5:** Inspect O-Ring (1-D) and replace if necessary.

**Step 6:** Lightly lubricate O-Rings (1-D) on sleeve (1-B).

**Step 7:** Press sleeve (1-B) into body (1-A).

**Step 8:** Reassemble in reverse order, starting with step 3.

**Note:** Sleeve and spool (1-B) set is match ground to a specified clearance sleeve and spools (1-B) cannot be interchanged.

**IMPORTANT**

Read these instructions completely, before installation and start-up. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.

**ATEX Compliant**

## Air Valve Assembly Parts List

(Use w/Aluminum centers only)

| Item | Part Number | Description                    | Qty |
|------|-------------|--------------------------------|-----|
| 1    | 031.183.000 | Air Valve Assembly             | 1   |
| 1-A  | 095.109.157 | Body, Air Valve                | 1   |
| 1-B  | 031.139.000 | Sleeve and Spool Set           | 1   |
| 1-C  | 132.029.357 | Bumper                         | 2   |
| 1-D  | 560.020.360 | O-Ring                         | 10  |
| 1-E  | 165.127.157 | Cap, End                       | 2   |
| 1-F  | 170.032.330 | Hex Head Capscrew 1/4-20 x .75 | 8   |

## Air Valve Assembly Parts List

|  |             |                                |   |
|--|-------------|--------------------------------|---|
| 1  | 031.183.001 | Air Valve Assembly             | 1 |
| Consists of all components above except: |             |                                |   |
| 1-F                                      | 170.032.115 | Hex Head Capscrew 1/4-20 x .75 | 8 |

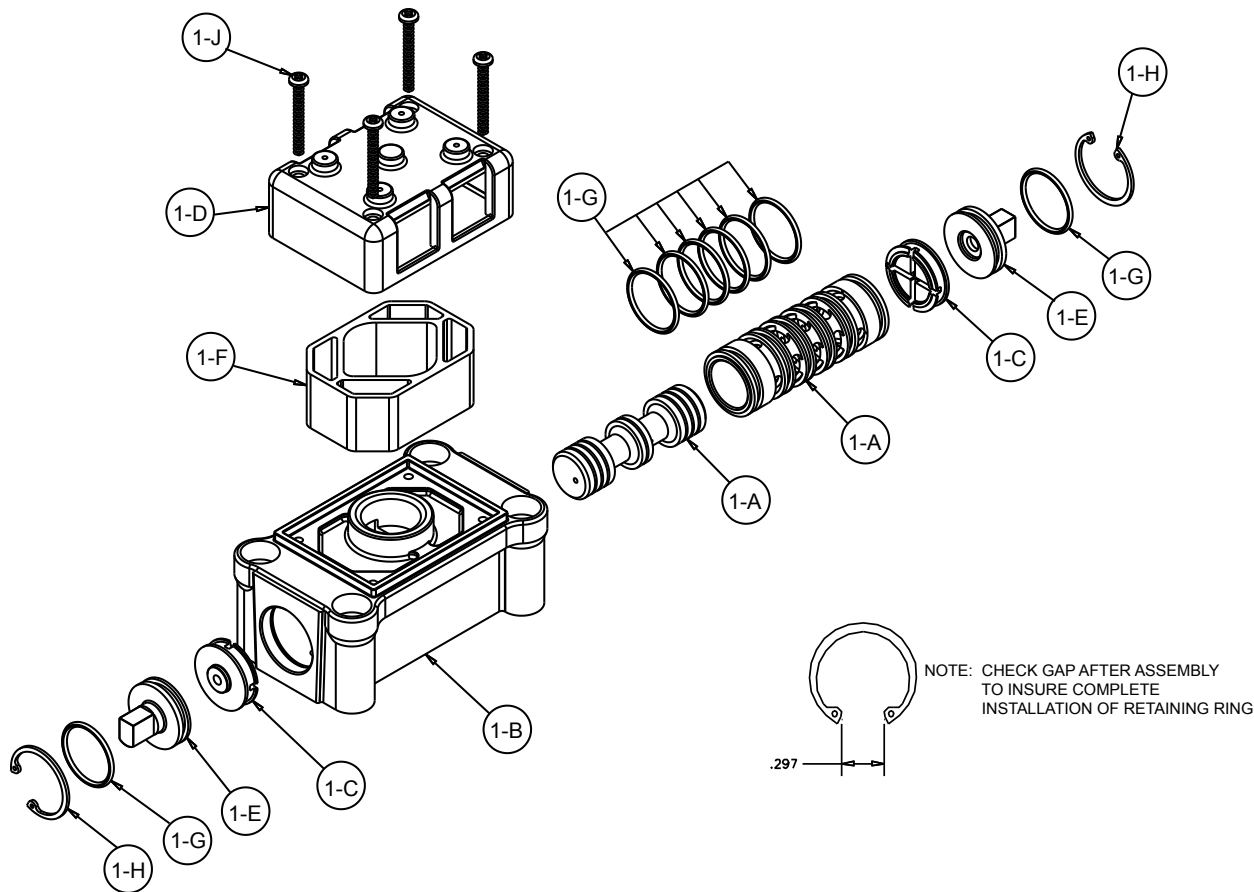
## Air Valve Assembly Parts List

(Use w/Cast Iron and Stainless Steel centers)

| Item | Part Number   | Description                    | Qty |
|------|---------------|--------------------------------|-----|
| 1    | 031.179.000   | Air Valve Assembly             | 1   |
| 1-A  | 095.109.110 * | Body, Air Valve                | 1   |
| 1-B  | 031.139.000   | Sleeve and Spool Set           | 1   |
| 1-C  | 132.029.357   | Bumper                         | 2   |
| 1-D  | 560.020.360   | O-Ring                         | 10  |
| 1-E  | 165.127.110   | Cap, End                       | 2   |
| 1-F  | 170.032.115   | Hex Head Capscrew 1/4-20 x .75 | 8   |

# Air Distribution Valve Assembly

(For NON-ATEX Cast Iron Centers)



## Air Distribution Valve Servicing

See repair parts drawing, remove screws.

**Step 1:** Remove end cap retainer (1-H).

**Step 2:** Remove end cap (1-E).

**Step 3:** Remove spool part of (1-A) (caution: do not scratch).

**Step 4:** Press sleeve (1-A) from body (1-B).

**Step 5:** Inspect O-Ring (1-H) and replace if necessary.

**Step 6:** Lightly lubricate O-Rings (1-H) on sleeve (1-A).

**Step 7:** Press sleeve (1-A) into body (1-B).

**Step 8:** Reassemble in reverse order, starting with step 3.

**Note:** Sleeve and spool (1-A) set is match ground to a specified clearance sleeve and spools (1-A) cannot be interchanged.

## Air Valve Assembly Parts List

| Item | Part Number | Description          | Qty |
|------|-------------|----------------------|-----|
| 1    | 031.140.000 | Air Valve Assembly   | 1   |
| 1-A  | 031.139.000 | Sleeve and Spool Set | 1   |
| 1-B  | 095.094.551 | Body, Air Valve      | 1   |
| 1-C  | 132.029.552 | Bumper               | 2   |
| 1-D  | 165.096.551 | Cap, Muffler         | 1   |
| 1-E  | 165.115.558 | Cap, End             | 2   |
| 1-F  | 530.028.550 | Muffler              | 1   |
| 1-G  | 560.020.360 | O-Ring               | 8   |
| 1-H  | 675.044.115 | Ring, Retaining      | 2   |
| 1-J  | 710.015.115 | Screw, Self-tapping  | 4   |

**For Pumps with Alternate Mesh, Sound Dampening Mufflers or Piped Exhaust:**

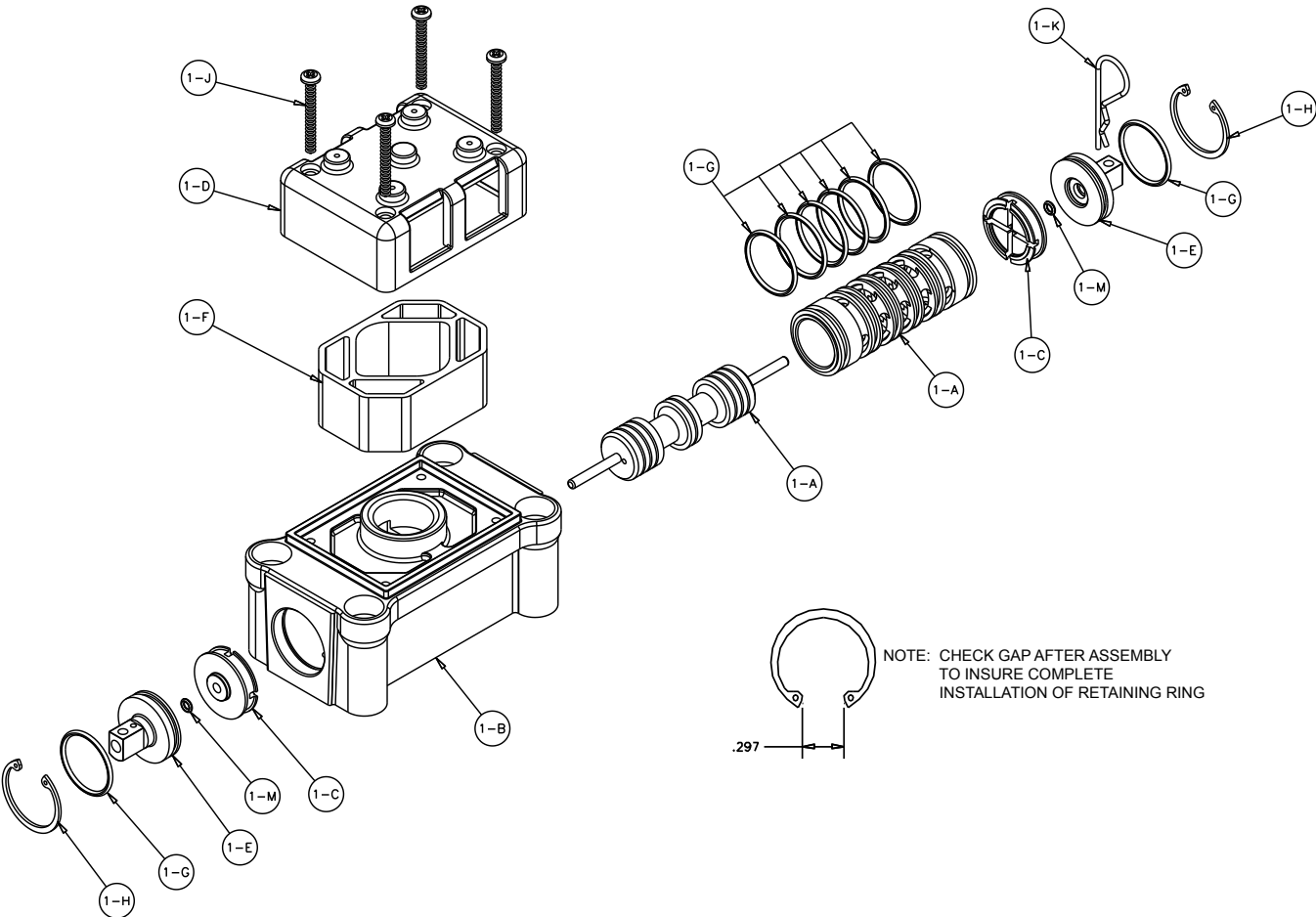
|   |             |                    |   |
|---|-------------|--------------------|---|
| 1   | 031.141.000 | Air Valve Assembly | 1 |
| (Includes all items used on 031.140.000 minus items 1-D, 1-F & 1-J) |             |                    |   |

## IMPORTANT



Read these instructions completely, before installation and start-up. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.

# Air Valve with Stroke Indicator Assembly



## Air Distribution Valve Servicing

See repair parts drawing, remove screws.

**Step 1:** Remove end cap retainer (1-F).

**Step 2:** Remove end cap (1-E), bumper (1-C).

**Step 3:** Remove spool part of (1-A) (caution, do not scratch).

**Step 4:** Press sleeve (1-A) from body (1-B).

**Step 5:** Inspect O-Ring (1-G) and replace if necessary.

**Step 6:** Lightly lubricate O-Rings (1-G) on spool (1-A).

**Step 7:** Press sleeve (1-A) into body (1-B).

**Step 8:** Reassemble in reverse order.

**Note:** Sleeve and spool (1-A) set is match ground to a specified clearance sleeve and spools (1-A) cannot be interchanged.

## Air Valve Assembly Parts List

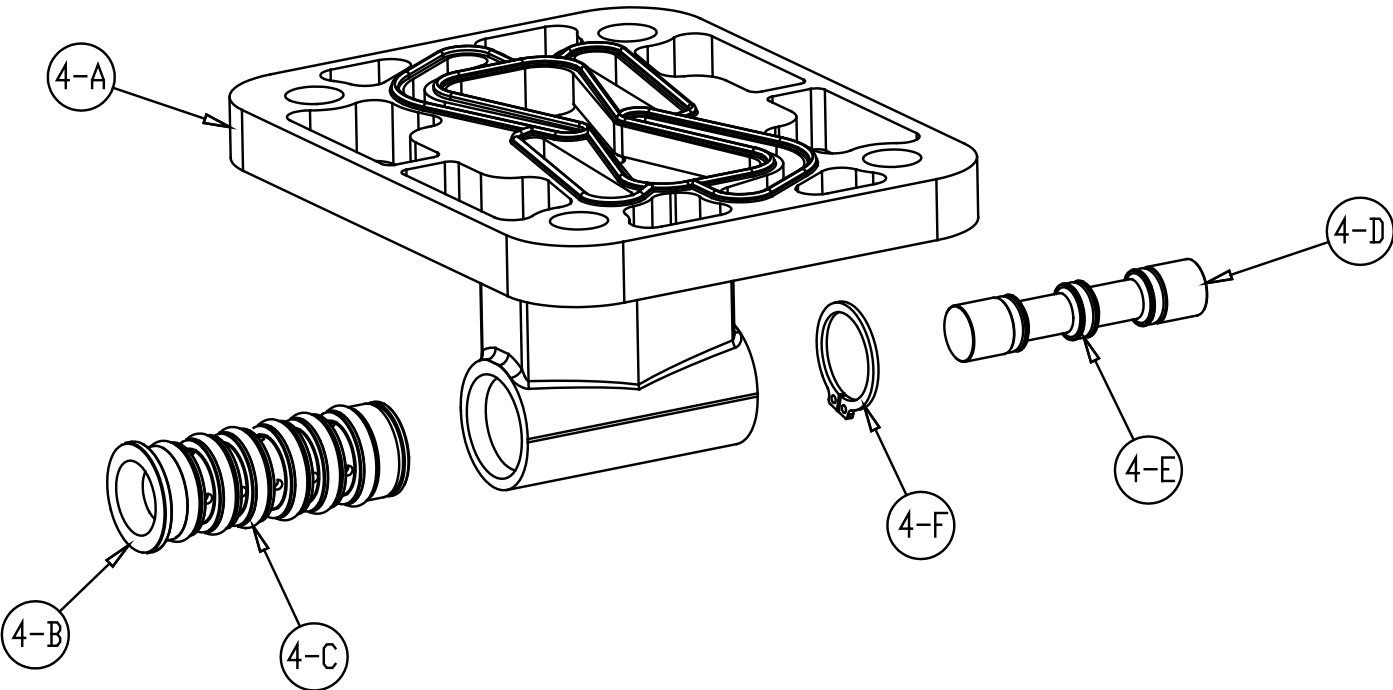
| Item | Part Number | Description          | Qty |
|------|-------------|----------------------|-----|
| 1    | 031.146.000 | Air Valve Assembly   | 1   |
| 1-A  | 031.143.000 | Sleeve and Spool Set | 1   |
| 1-B  | 095.094.559 | Body, Air Valve      | 1   |
| 1-C  | 132.029.552 | Bumper               | 2   |
| 1-D  | 165.096.559 | Cap, Muffer          | 1   |
| 1-E  | 165.098.147 | Cap, End             | 2   |
| 1-F  | 530.028.550 | Muffer               | 1   |
| 1-G  | 560.020.360 | O-Ring               | 8   |
| 1-H  | 675.044.115 | Ring, Retaining      | 2   |
| 1-J  | 710.015.115 | Screw, Self Tapping  | 4   |
| 1-K  | 210.008.330 | Clip, Safety         | 1   |
| 1-M  | 560.029.360 | O-Ring               | 2   |

### For Pumps with Alternate Mesh, Sound Dampening Mufflers or Piped Exhaust:

|  |             |                    |   |
|--|-------------|--------------------|---|
| 1  | 031.147.000 | Air Valve Assembly | 1 |
| (includes all items on 031.146.000 minus 1-D, 1-F, & 1-J). |             |                    |   |

 **ATEX Compliant**

# Pilot Valve Assembly



4: AIR END

## Pilot Valve Servicing

With Pilot Valve removed from pump.

**Step 1:** Remove snap ring (4-F).

**Step 2:** Remove sleeve (4-B), inspect O-Rings (4-C), replace if required.

**Step 3:** Remove spool (4-D) from sleeve (4-B), inspect O-Rings (4-E), replace if required.

**Step 4:** Lightly lubricate O-Rings (4-C) and (4-E).

Reassemble in reverse order.

## Pilot Valve Assembly Parts List

| Item | Part Number | Description           | Qty |
|------|-------------|-----------------------|-----|
| 4    | 095.110.000 | Pilot Valve Assembly  | 1   |
| 4-A  | 095.095.157 | Valve Body            | 1   |
| 4-B  | 755.052.000 | Sleeve (With O-Rings) | 1   |
| 4-C  | 560.033.360 | O-Ring (Sleeve)       | 6   |
| 4-D  | 775.055.000 | Spool (With O-Rings)  | 1   |
| 4-E  | 560.023.360 | O-Ring (Spool)        | 3   |
| 4-F  | 675.037.080 | Retaining Ring        | 1   |

### For Pumps with Cast Iron Center Section

| Item | Part Number | Description          | Qty |
|------|-------------|----------------------|-----|
| 4    | 095.110.558 | Pilot Valve Assembly | 1   |
| 4-A  | 095.095.558 | Valve Body           | 1   |

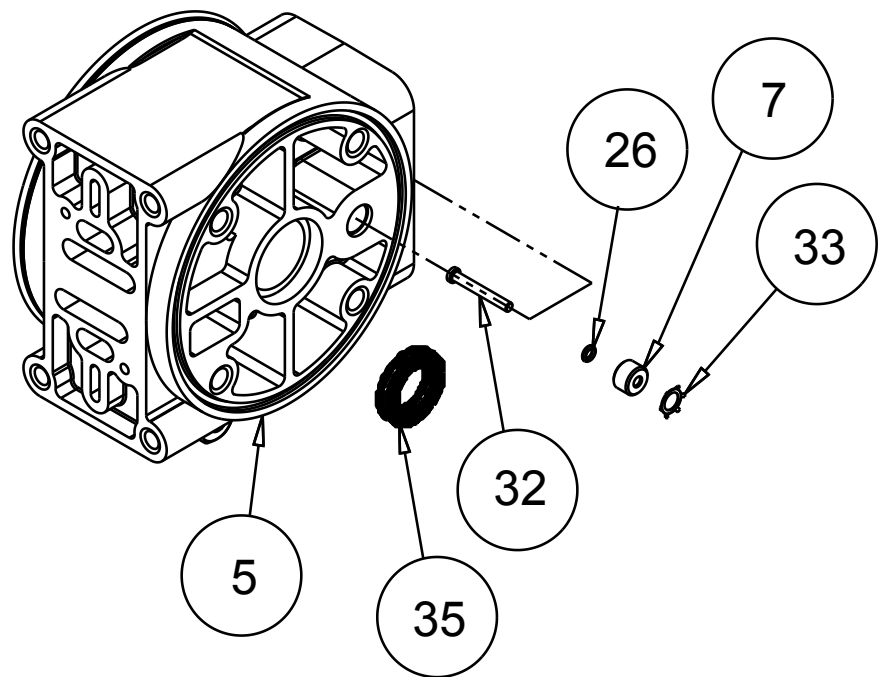
(includes all other items used on 095.110.000)

### For Pumps with Stainless Steel Center Section

| Item | Part Number | Description          | Qty |
|------|-------------|----------------------|-----|
| 4    | 095.110.110 | Pilot Valve Assembly | 1   |
| 4-A  | 095.095.110 | Valve Body           | 1   |

(includes all other items used on 095.110.000)

# Intermediate Assembly Drawing



## Intermediate Assembly Drawing

- Step 1:** Remove plunger, actuator (32) from center of intermediate pilot valve cavity.
- Step 2:** Remove Ring, Retaining (33), discard.
- Step 3:** Remove bushing, plunger (7), inspect for wear and replace if necessary with genuine parts.
- Step 4:** Remove O-Ring (26), inspect for wear and replace if necessary with genuine parts.
- Step 5:** Lightly lubricate O-Ring (26) and insert into intermediate.
- Step 6:** Reassemble in reverse order.
- Step 7:** Remove Seal, Diaphragm Rod (35).
- Step 8:** Clean seal area, lightly lubricate and install new Seal, Diaphragm Rod (35).

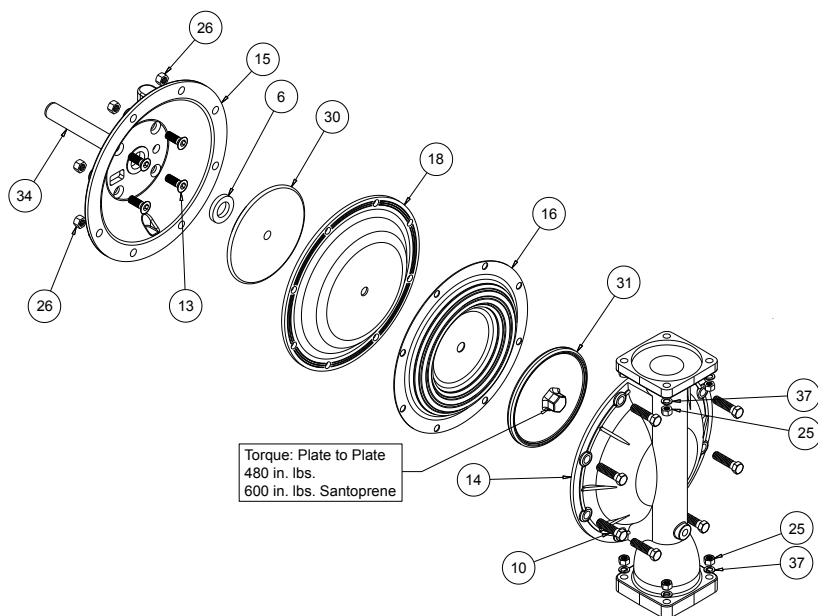
## Intermediate Repair Parts List

| Item | Part Number | Description           | Qty |
|------|-------------|-----------------------|-----|
| 5    | 114.024.157 | Bracket, Intermediate | 1   |
|      | 114.024.010 | Bracket, Intermediate | 1   |
|      | 114.024.110 | Bracket, Intermediate | 1   |
| 7    | 135.034.506 | Bushing, Plunger      | 2   |
| 27   | 560.001.360 | O-Ring                | 2   |
| 32   | 620.020.115 | Plunger, Actuator     | 2   |
| 33   | 675.042.115 | Ring, Retaining*      | 2   |
| 35   | 720.004.360 | Seal, Diaphragm Rod   | 2   |

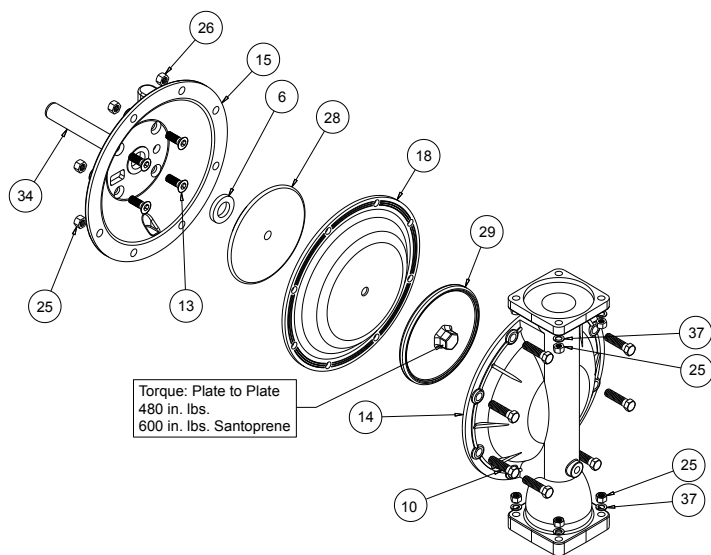
**\*Note:** It is recommended that when plunger components are serviced, new retaining rings be installed.

**IMPORTANT**  
*When the pumped product source is at a higher level than the pump (flooded suction condition), pipe the exhaust higher than the product source to prevent siphoning spills. In the event of a diaphragm failure a complete rebuild of the center section is recommended.*

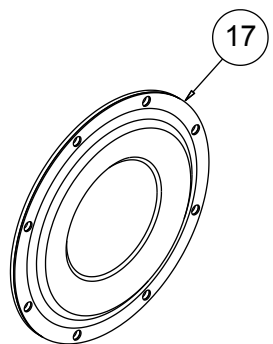
## Diaphragm Service Drawing, with Overlay



## Diaphragm Service Drawing, Non-Overlay



## One-Piece Bonded \*Diaphragm Service Drawing



**\*AVAILABLE FOR FIELD CONVERSION FROM OVERLAY TO ONE-PIECE BONDED DIAPHRAGM KITS:**

|             |                    |                     |
|-------------|--------------------|---------------------|
| <b>Kit:</b> | <b>475-253-000</b> |                     |
| 2           | 286-118-000        | One-Piece Diaphragm |
| 2           | 612-214-150        | Inner Plates        |



# DIAPHRAGM SERVICING

**Step 1:** With manifolds and outer chambers removed, remove diaphragm assemblies from diaphragm rod. **DO NOT** use a pipe wrench or similar tool to remove assembly from rod. Flaws in the rod surface may damage bearings and seal. Soft jaws in a vise are recommended to prevent diaphragm rod damage.

**Step 1.A: NOTE:** Not all inner diaphragm plates are threaded. Some models utilize a through hole in the inner diaphragm plate. If required to separate diaphragm assembly, place assembly in a vice, gripping on the exterior cast diameter of the inner plate. Turn the outer plate clockwise to separate the assembly.

Always inspect diaphragms for wear cracks or chemical attack. Inspect inner and outer plates for deformities, rust scale and wear. Inspect intermediate bearings for elongation and wear. Inspect diaphragm rod for wear or marks.

Clean or repair if appropriate. Replace as required.

**Step 2:** Reassembly: There are two different types of diaphragm plate assemblies utilized throughout the Sandpiper product line: Outer plate with a threaded stud, diaphragm, and a threaded inner plate.

Outer plate with a threaded stud, diaphragm, and an inner plate with through hole. Secure threaded inner plate in a vice. Ensure that the plates are being installed with the outer radius against the diaphragm.

**Step 3:** Lightly lubricate, with a compatible material, the inner faces of both outer and inner diaphragm plates when using on non Overlay diaphragms (For EPDM water is recommended). No lubrication is required.

**Step 4:** Push the threaded outer diaphragm plate through the center hole of the diaphragm.

**Note:** Most diaphragms are installed with the natural bulge out towards the fluid side. S05, S07, and S10 non-metallic units are installed with the natural bulge in towards the air side.

**Step 5:** Thread or place, outer plate stud into the inner plate. For threaded inner plates use a torque wrench to tighten the assembly together. Torque values are called out on the exploded view.

Repeat procedure for second side assembly. Allow a minimum of 15 minutes to elapse after torquing then re-torque the assembly to compensate for stress relaxation in the clamped assembly.

**Step 6:** Thread one assembly onto the diaphragm rod with sealing washer (when used) and bumper.

**Step 7:** Install diaphragm rod assembly into pump and secure by installing the outer chamber in place and tightening the capscrews.

**Step 8:** On opposite side of pump thread the remaining assembly onto the diaphragm rod. Using a torque wrench tighten the assembly to the diaphragm rod. Align diaphragm through bolt holes always going forward past the recommended torque. Torque values are called out on the exploded view. **NEVER** reverse to align holes, if alignment cannot be achieved without damage to diaphragm, loosen complete assemblies rotate diaphragm and reassemble as described above.

**Step 9:** Complete assembly of entire unit.

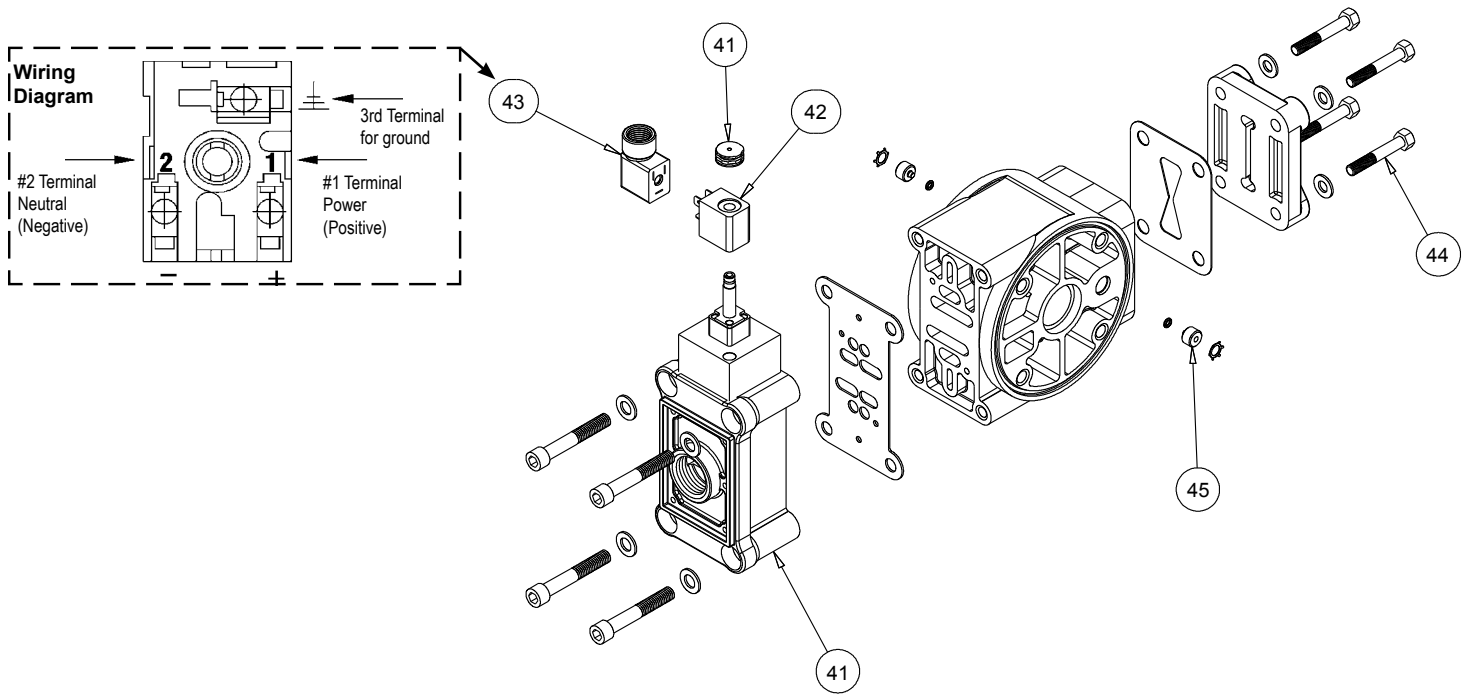
One Piece Diaphragm Servicing (Bonded PTFE with integral plate) The One Piece diaphragm has a threaded stud installed in the integral plate at the factory. The inner diaphragm plate has a through hole instead of a threaded hole. Place the inner plate over the diaphragm stud and thread the first diaphragm / inner plate onto the diaphragm rod only until the inner plate contacts the rod. Do not tighten. A small amount of grease may be applied between the inner plate and the diaphragm to facilitate assembly. Insert the diaphragm / rod assembly into the pump and install the outer chamber. Turn the pump over and thread the second diaphragm / inner plate onto the diaphragm rod. Turn the diaphragm until the inner plate contacts the rod and hand tighten the assembly. Continue tightening until the bolt holes align with the inner chamber holes. **DO NOT LEAVE THE ASSEMBLY LOOSE.**

## IMPORTANT



*Read these instructions completely, before installation and start-up. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.*

# Solenoid Shifted Air Valve



## Solenoid Shifted Air Valve Parts List

(Includes all items used on Composite Repair Parts List except as shown)

| Item | Part Number | Description  | Qty |
|------|-------------|--|-----|
| 41   | 893-097-000 | Solenoid Valve, NEMA4 1                            |     |
| 42   | 219-001-000 | Solenoid Coil, 24VDC                               | 1   |
|      | 219-004-000 | Solenoid Coil, 24VAC/12VDC                         | 1   |
|      | 219-002-000 | Solenoid Coil, 120VAC                              | 1   |
|      | 219-003-000 | Solenoid Coil, 240VAC                              | 1   |
| 43   | 241-001-000 | Connector, conduit                                 | 1   |
|      | 241-003-000 | Conduit Connector with Suppression Diode (DC Only) | 1   |
| 44   | 170-029-330 | Capscrow, Hex HD 5/16-18 x 1.25                    | 4   |
| 45   | 618-051-150 | Plug   | 2   |



IEC EEx m T4



## For Explosion Proof Solenoid Coils used in North America and outside the European Union.

|    |             |                             |   |
|----|-------------|-----------------------------|---|
| 42 | 219-009-001 | Solenoid Coil, 120VAC 60 Hz | 1 |
|    | 219-009-002 | Solenoid Coil, 240VAC 60 Hz | 1 |
|    | 219-009-003 | Solenoid Coil, 12VDC        | 1 |
|    | 219-009-004 | Solenoid Coil, 24VDC        | 1 |
|    | 219-009-005 | Solenoid Coil, 110VAC 50 Hz | 1 |
|    | 219-009-006 | Solenoid Coil, 230VAC 50 Hz | 1 |

Note: Item 43 (Conduit Connector) is not required

## Solenoid Shifted Operation

The Solenoid Shifted SANDPIPER has a solenoid operated, air distribution valve in place of the standard SANDPIPER's pilot operated, air distribution valve. Where a pilot valve is normally utilized to cycle the pump's air distribution valve, an electric solenoid is utilized. As the solenoid is powered, one of the pump's air chambers is pressurized while the other chamber is exhausted. When electric power is turned off, the solenoid shifts and the pressurized chamber is exhausted while the other chamber is pressurized. By alternately applying and removing power to the solenoid, the pump cycles much like a standard SANDPIPER pump, with one exception. This option provides a way to precisely control and monitor pump speed.

## Before Installation

Before wiring the solenoid, make certain it is compatible with your system voltage.

## \*Special Conditions For Safe Use

A fuse corresponding to its rated current (max. 3\*I<sub>rated</sub> according IEC 60127-2-1) or a motor protecting switch with short-circuit and thermal instantaneous tripping (set to rated current) shall be connected in series to each solenoid as short circuit protection. For very low rated currents of the solenoid the fuse of lowest current value according to the indicated IEC standard will be sufficient. The fuse may be accommodated in the associated supply unit or shall be separately arranged. The rated voltage to the fuse shall be equal to or greater than the stated rated voltage of the magnet coil. The breakage capacity of the fuse-link shall be as high as or higher than the maximum expected short circuit current at the location of the installation (usually 1500 A). A maximum permissible ripple of 20% is valid for all magnets of direct-current design.



II 2G EEx m c II T5  
II 3/2 G Ex m c II T5  
II 2D c IP65 T100°C

## \* For ATEX Compliant Solenoid Coils used in the European Union

|             |  |   |
|-------------|--|---|
| 219-011-001 | Solenoid Coil, Single mounting<br>12 VDC, 3.3W / 267mA     | 1 |
| 219-011-002 | Solenoid Coil, Single mounting<br>24 VDC, 3.3W / 136mA     | 1 |
| 219-011-003 | Solenoid Coil, Single mounting<br>110/120 VAC, 3.4W / 29mA | 1 |
| 219-011-004 | Solenoid Coil, Single mounting<br>220/240 VAC, 3.4W / 15mA | 1 |

Note: Item 35 (Conduit Connector) is not required

Compressed Air Temperature Range: Maximum Ambient Temperature to plus 50°C

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**SANDPIPER**  
A WARREN RUPP, INC. BRAND

s20mdl1sm-rev0713

# Written Warranty

## 5 - YEAR Limited Product Warranty

**Quality System ISO9001 Certified • Environmental Management Systems ISO14001 Certified**

Warren Rupp, Inc. ("Warren Rupp") warrants to the original end-use purchaser that no product sold by Warren Rupp that bears a Warren Rupp brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Warren Rupp's factory. Warren Rupp brands include SANDPIPER®, MARATHON®, PortaPump®, SludgeMaster™ and Tranquilizer®.

~ See complete warranty at [www.sandpiperpump.com/About/guaranteesandwarranties.html](http://www.sandpiperpump.com/About/guaranteesandwarranties.html) ~

**WARREN  
RUPP, INC.®**

## Declaration of Conformity

**Manufacturer: Warren Rupp, Inc.®, 800 N. Main Street, P.O. Box 1568,  
Mansfield, Ohio, 44901-1568 USA**

Certifies that Air-Operated Double Diaphragm Pump Series: HDB, HDF, M Non-Metallic, S Non-Metallic, M Metallic, S Metallic, T Series, G Series, U Series, EH and SH High Pressure, RS Series, W Series, SMA and SPA Submersibles, and Tranquilizer Surge Suppressors comply with the European Community Directive 2006/42/EC on Machinery, according to Annex VIII. This product has used Harmonized Standard EN809:1998+A1:2009, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

David Roseberry  
Signature of authorized person

David Roseberry  
Printed name of authorized person

October 20, 2005  
Date of issue

Engineering Manager  
Title

Revision Level: F

August 23, 2012  
Date of revision

**IDEX**  
CORPORATION





## EC Declaration of Conformity

In accordance with ATEX Directive 94/9/EC,  
Equipment intended for use in potentially explosive environments.

**Manufacturer: Warren Rupp, Inc.®, A Unit of IDEX Corporation**  
800 North Main Street, P.O. Box 1568, Mansfield, OH 44901-1568 USA

### EN 60079-25: 2004

For pumps equipped with Pulse Output ATEX Option  
KEMA Quality B.V. (0344)

**Applicable Standard:**  
EN13463-1: 2001,  
EN13463-5: 2003



**AODD Pumps and Surge Suppressors**  
For Type Examination Designations

### AODD (Air-Operated Double Diaphragm) Pumps

EC Type Examination Certificate No. Pumps: KEMA 09ATEX0071 X  
KEMA Quality B.V.  
Utrechtseweg 310  
6812 AR Arnhem, The Netherlands



**Tranquilizer®**



DATE/APPROVAL/TITLE:  
27 MAY 2010

*David Roseberry*  
David Roseberry, Engineering Manager

## ATEX Summary of Markings

| Type   | Marking  | Listed In   | Non-Conductive Fluids         |
|--|--|---|-------------------------------|
| Pump types, S1F, S15, S20, and S30 provided with the pulse output option   | II 2 G Ex ia c IIC T5<br>II 3/2 G Ex ia c IIC T5<br>II 2 D Ex c iaD 20 IP67 T100°C | KEMA 09ATEX0071 X<br>CE 0344                      | No<br>Yes<br>Yes              |
| Pump types, S1F, S15, S20, and S30 provided with the integral solenoid option  | II 2 G EEx m c II T5<br>II 3/2 G EEx m c II T5<br>II 2 D c IP65 T100°C             | KEMA 09ATEX0071 X<br>CE 0344                      | No<br>Yes<br>Yes              |
| Pump types, HDB1½, HDB40, HDB2, HDB50, HDB3, HDF1, HDF25, HDF2, HDF3M, PB¼, S05, S1F, S15, S20, S30, SB1, SB25, ST1½, ST40, G15, G20, and G30, without the above listed options, no aluminum parts | II 1 G c T5<br>II 3/1 G c T5<br>II 1 D c T100°C<br>I M1 c<br>I M2 c                | KEMA 09ATEX0071 X<br>KEMA 09ATEX0072 X<br>CE 0344 | No<br>Yes<br>Yes<br>No<br>Yes |
| Pump types, DMF2, DMF3, HDB1½, HDB40, HDB2, HDB50, HDB3, HDF1, HDF25, HDF2, HDF3M, PB¼, S05, S1F, S15, S20, S30, SB1, SB25, SE½, ST1, ST25, ST1½, ST40, U1F, G05, G1F, G15, G20, and G30           | II 2 G c T5<br>II 3/2 G c T5<br>II 2 D c T100°C                                    | KEMA 09ATEX0072 X<br>CE                           | No<br>Yes<br>Yes              |
| Surge Suppressors all types  | II 2 G T5<br>II 3/2 G T5<br>II 2 D T100°C  | KEMA 09ATEX0073<br>CE                             | No<br>Yes<br>Yes              |

EC Type Certificate No. Pumps: KEMA 09ATEX0071 X  
Type Certificate No. Pumps: KEMA 09ATEX0072 X  
Type Certificate No. Suppressors: KEMA 09ATEX0073